

# VIPA System 200V

**IM | Manual**

HB97E\_IM | RE\_253-1CAxx | Rev. 14/21

May 2014

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## About this manual

This manual describes the System 200V CANopen slave modules IM 253-1CAxx from VIPA. Here you may find every information for commissioning and operation.

### Overview

#### **Chapter 1: Basics and Assembly**

The focus of this chapter is on the introduction of the VIPA System 200V. Here you will find the information required to assemble and wire a controller system consisting of System 200V components.

Besides the dimensions the general technical data of System 200V will be found.

#### **Chapter 2: Hardware description**

Here the hardware components of the IM 253-1CAxx are described.

The technical data are at the end of the chapter.

#### **Chapter 3: Deployment**

This chapter contains the description of the VIPA CANopen slave modules. Another section of this chapter concerns the project engineering for "experts" and an explanation of the telegram structure and the function codes of CANopen.

The description of the Emergency Object and NMT conclude the chapter.

**Objective and contents**

This manual describes the System 200V CANopen slave modules IM 253-1CAxx from VIPA. It contains a description of the construction, project implementation and usage.

This manual is part of the documentation package with order number HB97E\_IM and relevant for:

| Product   | Order number   | as of state:<br>HW |
|-----------|----------------|--------------------|
| IM 253CAN | VIPA 253-1CAxx | 01                 |

**Target audience**

The manual is targeted at users who have a background in automation technology.

**Structure of the manual**

The manual consists of chapters. Every chapter provides a self-contained description of a specific topic.

**Guide to the document**

The following guides are available in the manual:

- an overall table of contents at the beginning of the manual
- an overview of the topics for every chapter

**Availability**

The manual is available in:

- printed form, on paper
- in electronic form as PDF-file (Adobe Acrobat Reader)

**Icons Headings**

Important passages in the text are highlighted by following icons and headings:

**Danger!**

Immediate or likely danger.  
Personal injury is possible.

**Attention!**

Damages to property is likely if these warnings are not heeded.

**Note!**

Supplementary information and useful tips.

## Safety information

### Applications conforming with specifications

The IM 253CAN is constructed and produced for:

- all VIPA System 200V components
- communication and process control
- general control and automation applications
- industrial applications
- operation within the environmental conditions specified in the technical data
- installation into a cubicle



### Danger!

This device is not certified for applications in

- in explosive environments (EX-zone)

### Documentation

The manual must be available to all personnel in the

- project design department
- installation department
- commissioning
- operation



### The following conditions must be met before using or commissioning the components described in this manual:

- Hardware modifications to the process control system should only be carried out when the system has been disconnected from power!
- Installation and hardware modification only by properly trained personnel.
- The national rules and regulations of the respective country must be satisfied (installation, safety, EMC ...)

### Disposal

**National rules and regulations apply to the disposal of the unit!**





## Chapter 1 Basics and Assembly

### Overview

The focus of this chapter is on the introduction of the VIPA System 200V. Here you will find the information required to assemble and wire a controller system consisting of System 200V components.

Besides the dimensions the general technical data of System 200V will be found.

### Contents

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## Safety Information for Users

### Handling of electrostatic sensitive modules

VIPA modules make use of highly integrated components in MOS-Technology. These components are extremely sensitive to over-voltages that can occur during electrostatic discharges.

The following symbol is attached to modules that can be destroyed by electrostatic discharges.



The Symbol is located on the module, the module rack or on packing material and it indicates the presence of electrostatic sensitive equipment.

It is possible that electrostatic sensitive equipment is destroyed by energies and voltages that are far less than the human threshold of perception. These voltages can occur where persons do not discharge themselves before handling electrostatic sensitive modules and they can damage components thereby, causing the module to become inoperable or unusable.

Modules that have been damaged by electrostatic discharges can fail after a temperature change, mechanical shock or changes in the electrical load.

Only the consequent implementation of protection devices and meticulous attention to the applicable rules and regulations for handling the respective equipment can prevent failures of electrostatic sensitive modules.

### Shipping of electrostatic sensitive modules

Modules must be shipped in the original packing material.

### Measurements and alterations on electrostatic sensitive modules

When you are conducting measurements on electrostatic sensitive modules you should take the following precautions:

- Floating instruments must be discharged before use.
- Instruments must be grounded.

Modifying electrostatic sensitive modules you should only use soldering irons with grounded tips.



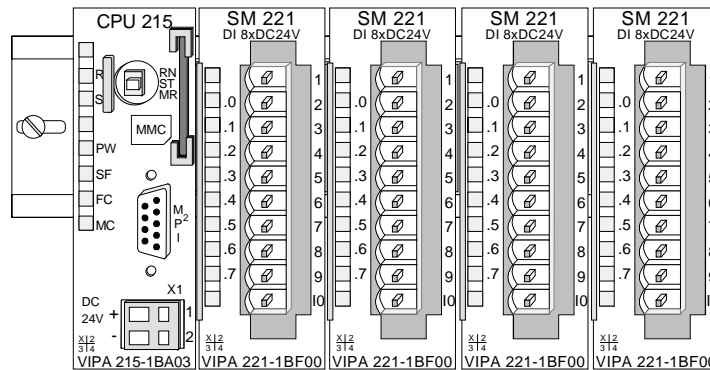
### Attention!

Personnel and instruments should be grounded when working on electrostatic sensitive modules.

# System conception

## Overview

The System 200V is a modular automation system for assembly on a 35mm profile rail. By means of the peripheral modules with 4, 8 and 16 channels this system may properly be adapted matching to your automation tasks.

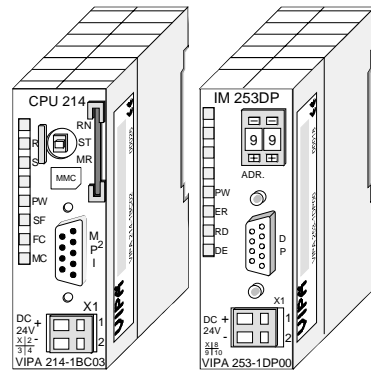


## Components

The System 200V consists of the following components:

- Head modules like CPU and bus coupler
- Periphery modules like I/O, function und communication modules
- Power supplies
- Extension modules

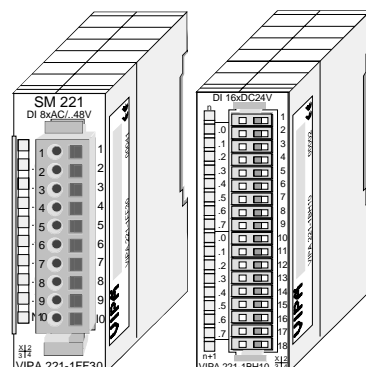
## Head modules



With a head module CPU respectively bus interface and DC 24V power supply are integrated to one casing.

Via the integrated power supply the CPU respectively bus interface is power supplied as well as the electronic of the connected periphery modules.

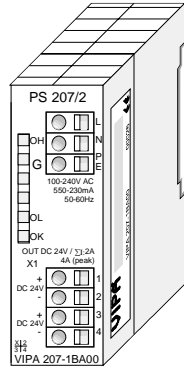
## Periphery modules



The modules are direct installed on a 35mm profile rail and connected to the head module by a bus connector, which was mounted on the profile rail before.

Most of the periphery modules are equipped with a 10pin respectively 18pin connector. This connector provides the electrical interface for the signaling and supplies lines of the modules.

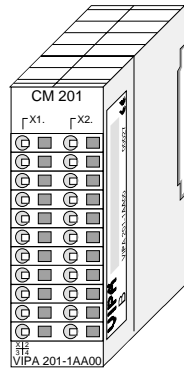
**Power supplies**



With the System 200V the DC 24V power supply can take place either externally or via a particularly for this developed power supply.

The power supply may be mounted on the profile rail together with the System 200V modules. It has no connector to the backplane bus.

**Expansion modules**



The expansion modules are complementary modules providing 2- or 3wire connection facilities.

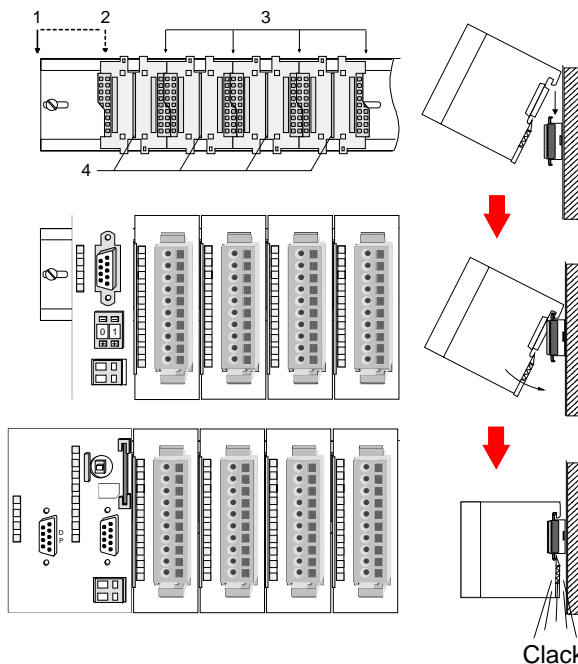
The modules are not connected to the backplane bus.

**Structure/ dimensions**

- Profile rail 35mm
- Dimensions of the basic enclosure:
  - 1tier width: (HxWxD) in mm: 76x25.4x74 in inches: 3x1x3
  - 2tier width: (HxWxD) in mm: 76x50.8x74 in inches: 3x2x3

**Installation**

Please note that you can only install head modules, like the CPU, the PC and couplers at slot 1 or 1 and 2 (for double width modules).



|     |                            |
|-----|----------------------------|
| [1] | Head module (double width) |
| [2] | Head module (single width) |
| [3] | Periphery module           |
| [4] | Guide rails                |

**Note**

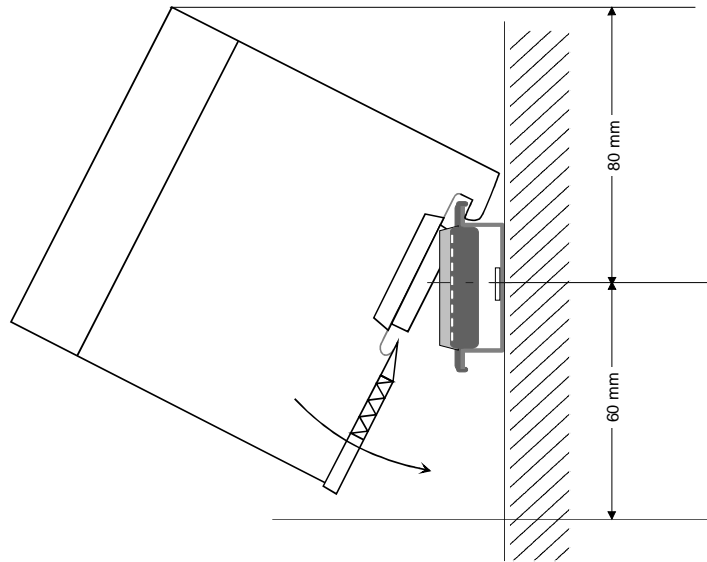
Information about the max. number of pluggable modules and the max. current at the backplane bus can be found in the "Technical Data" of the according head module.

Please install modules with a high current consumption directly beside the head module.

## Dimensions

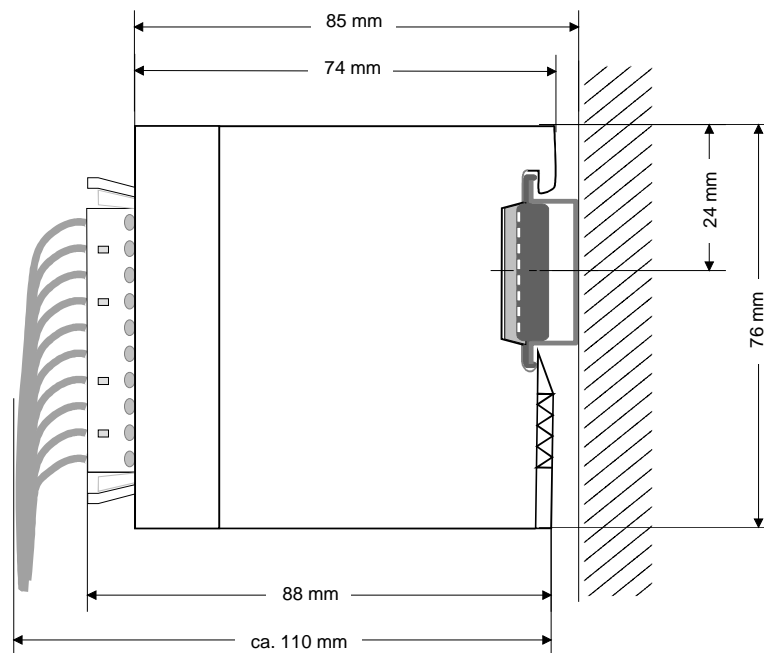
**Dimensions** 1tier width (HxWxD) in mm: 76 x 25.4 x 74  
**Basic enclosure** 2tier width (HxWxD) in mm: 76 x 50.8 x 74

### Installation dimensions

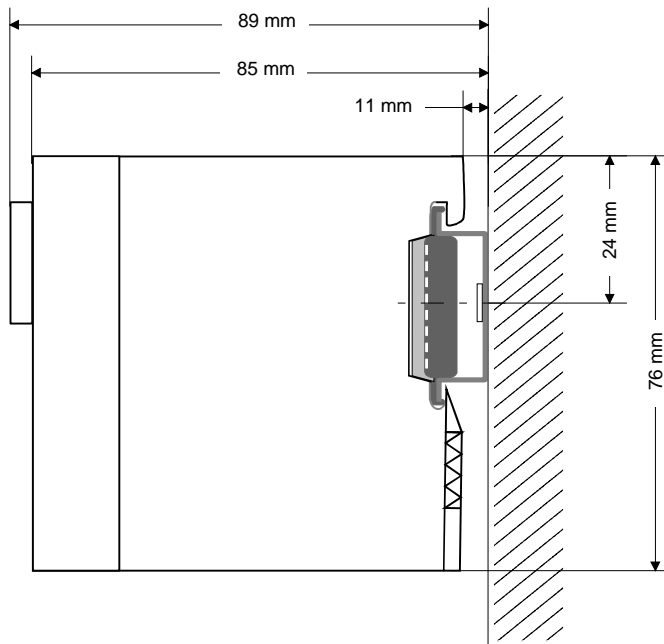


### Installed and wired dimensions

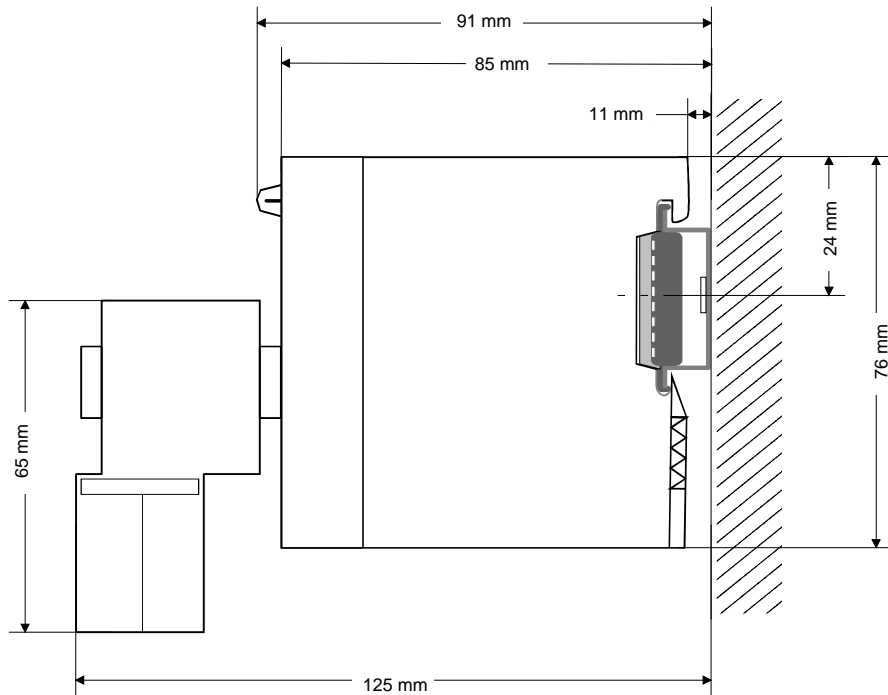
In- / Output modules



Function modules/  
Extension modules



CPUs (here with  
EasyConn from  
VIPA)



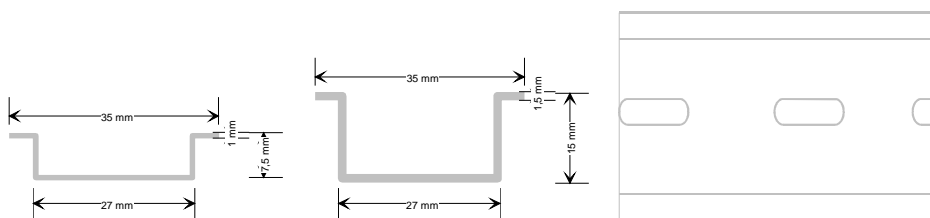
## Installation

### General

The modules are each installed on a 35mm profile rail and connected via a bus connector. Before installing the module the bus connector is to be placed on the profile rail before.

### Profile rail

For installation the following 35mm profile rails may be used:



| Order number | Label             | Description                |
|--------------|-------------------|----------------------------|
| 290-1AF00    | 35mm profile rail | Length 2000mm, height 15mm |
| 290-1AF30    | 35mm profile rail | Length 530mm, height 15mm  |

### Bus connector

System 200V modules communicate via a backplane bus connector. The backplane bus connector is isolated and available from VIPA in of 1-, 2-, 4- or 8tier width.

The following figure shows a 1tier connector and a 4tier connector bus:



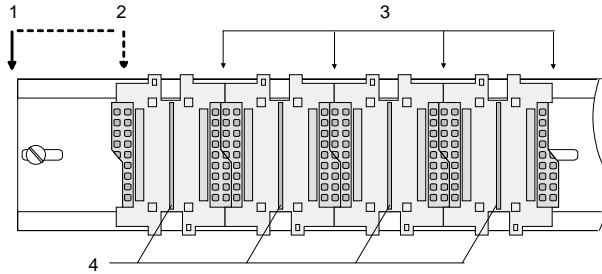
The bus connector is to be placed on the profile rail until it clips in its place and the bus connections look out from the profile rail.

| Order number | Label         | Description |
|--------------|---------------|-------------|
| 290-0AA10    | Bus connector | 1tier       |
| 290-0AA20    | Bus connector | 2tier       |
| 290-0AA40    | Bus connector | 4tier       |
| 290-0AA80    | Bus connector | 8tier       |

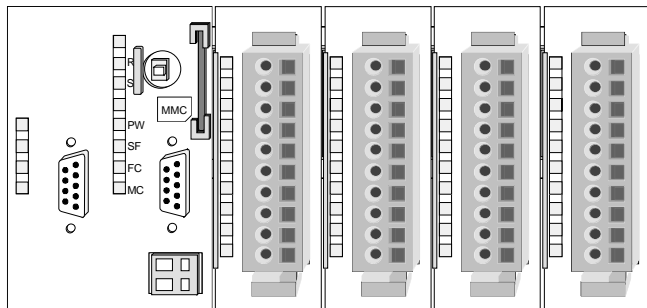
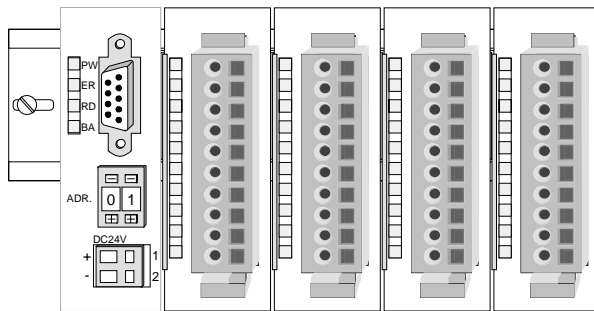
**Installation on a profile rail**

The following figure shows the installation of a 4tier width bus connector in a profile rail and the slots for the modules.

The different slots are defined by guide rails.



- [1] Head module (double width)
- [2] Head module (single width)
- [3] Peripheral module
- [4] Guide rails



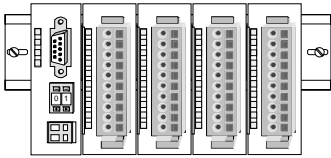
**Assembly regarding the current consumption**

- Use bus connectors as long as possible.
- Sort the modules with a high current consumption right beside the head module. In the service area of [www.vipa.com](http://www.vipa.com) a list of current consumption of every System 200V module can be found.

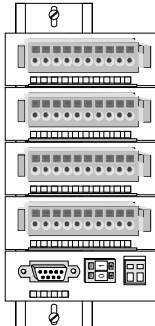


**Assembly possibilities**

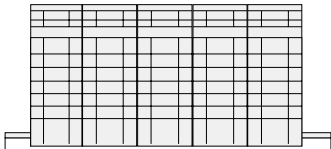
horizontal assembly



vertical assembly



lying assembly

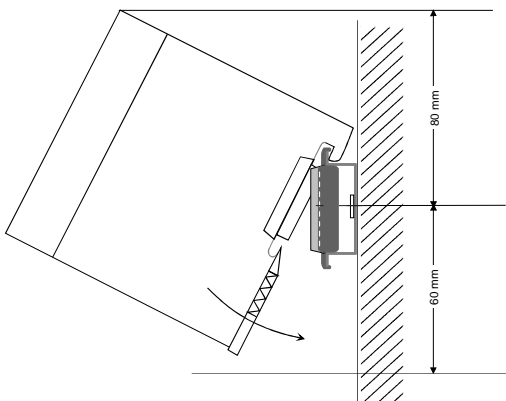


Please regard the allowed environmental temperatures:

- horizontal assembly: from 0 to 60°C
- vertical assembly: from 0 to 40°C
- lying assembly: from 0 to 40°C

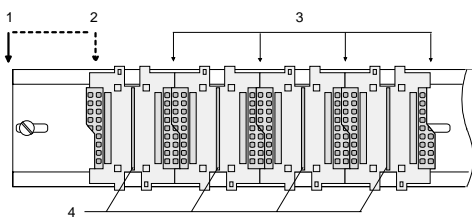
The horizontal assembly always starts at the left side with a head module, then you install the peripheral modules beside to the right.

You may install up to 32 peripheral modules.



**Please follow these rules during the assembly!**

- Turn off the power supply before you install or remove any modules!
- Make sure that a clearance of at least 60mm exists above and 80mm below the middle of the profile rail.



- Every row must be completed from left to right and it has to start with a head module.

- [1] Head module (double width)
- [2] Head module (single width)
- [3] Peripheral modules
- [4] Guide rails

- Modules are to be installed side by side. Gaps are not permitted between the modules since this would interrupt the backplane bus.
- A module is only installed properly and connected electrically when it has clicked into place with an audible click.
- Slots after the last module may remain unoccupied.

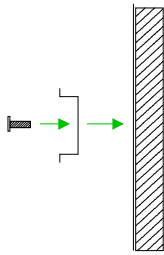


**Note!**

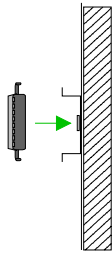
Information about the max. number of pluggable modules and the max. current at the backplane bus can be found in the "Technical Data" of the according head module.

Please install modules with a high current consumption directly beside the head module.

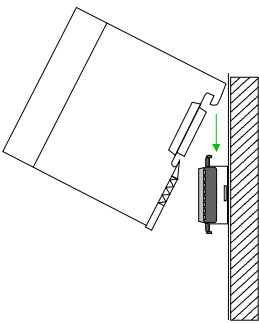
**Assembly procedure**



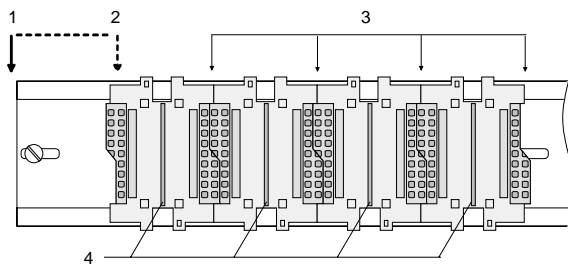
- Install the profile rail. Make sure that a clearance of at least 60mm exists above and 80mm below the middle of the profile rail.



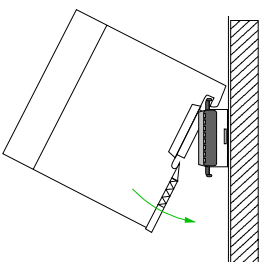
- Press the bus connector into the profile rail until it clips securely into place and the bus-connectors look out from the profile rail. This provides the basis for the installation of your modules.



- Start at the outer left location with the installation of your head module and install the peripheral modules to the right of this.



- [1] Head module (double width)
- [2] Head module (single width)
- [3] Peripheral module
- [4] Guide rails

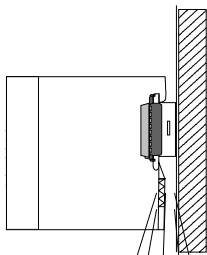


- Insert the module that you are installing into the profile rail at an angle of 45 degrees from the top and rotate the module into place until it clicks into the profile rail with an audible click. The proper connection to the backplane bus can only be guaranteed when the module has properly clicked into place.



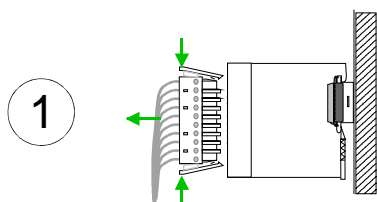
**Attention!**

Power must be turned off before modules are installed or removed!

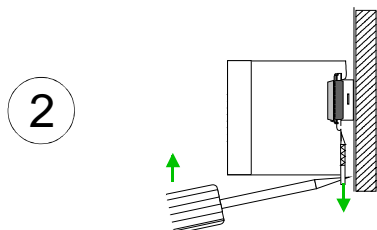


Clack

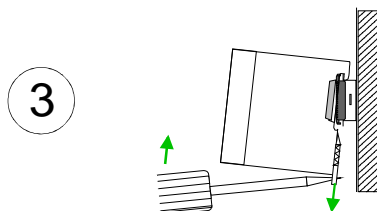
## Demounting and module exchange



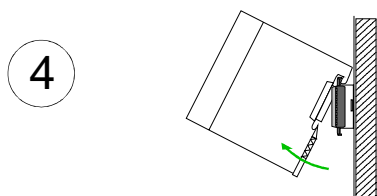
- Remove if exists the wiring to the module, by pressing both locking lever on the connector and pulling the connector.



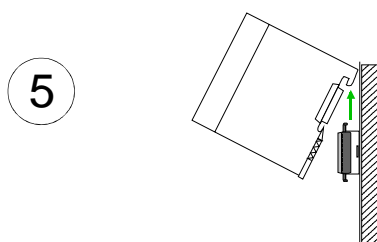
- The casing of the module has a spring loaded clip at the bottom by which the module can be removed.



- The clip is unlocked by pressing the screwdriver in an upward direction.



- Withdraw the module with a slight rotation to the top.



### Attention!

Power must be turned off before modules are installed or removed!

Please regard that the backplane bus is interrupted at the point where the module was removed!

## Wiring

### Overview

Most peripheral modules are equipped with a 10pole or a 18pole connector. This connector provides the electrical interface for the signaling and supply lines of the modules.

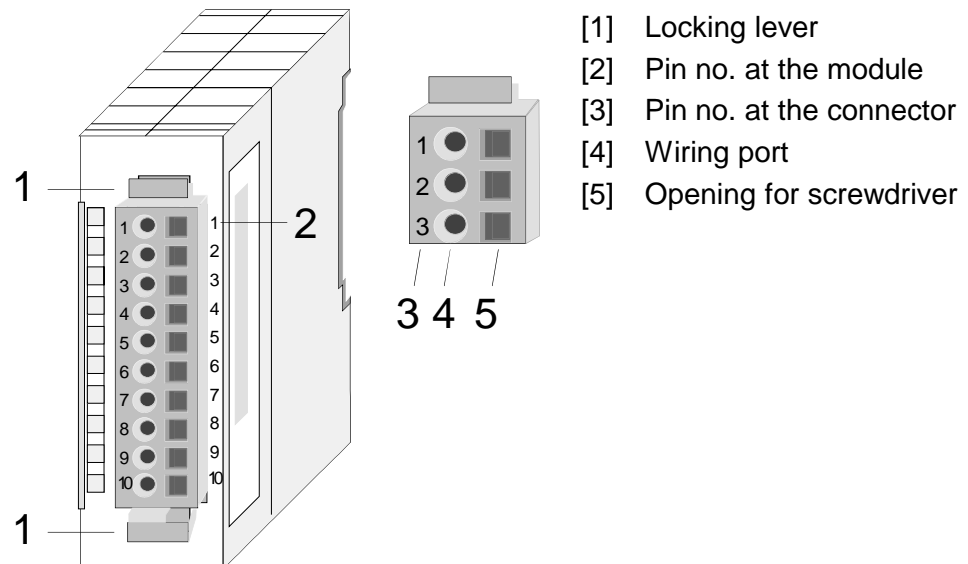
The modules carry spring-clip connectors for interconnections and wiring.

The spring-clip connector technology simplifies the wiring requirements for signaling and power cables.

In contrast to screw terminal connections, spring-clip wiring is vibration proof. The assignment of the terminals is contained in the description of the respective modules.

You may connect conductors with a diameter from 0.08mm<sup>2</sup> up to 2.5mm<sup>2</sup> (max. 1.5mm<sup>2</sup> for 18pole connectors).

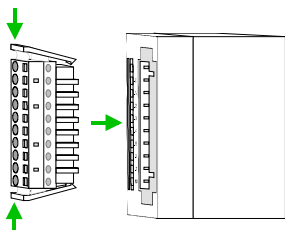
The following figure shows a module with a 10pole connector.



### Note!

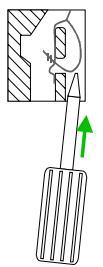
The spring-clip is destroyed if you push the screwdriver into the wire port! Make sure that you only insert the screwdriver into the square hole of the connector!

### Wiring procedure

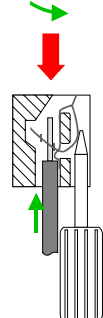


- Install the connector on the module until it locks with an audible click. For this purpose you press the two clips together as shown. The connector is now in a permanent position and can easily be wired.

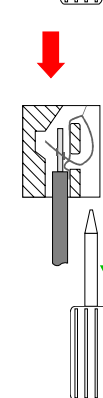
The following section shows the wiring procedure from top view.



- Insert a screwdriver at an angle into the square opening as shown.
- Press and hold the screwdriver in the opposite direction to open the contact spring.



- Insert the stripped end of the wire into the round opening. You can use wires with a diameter of 0.08mm<sup>2</sup> to 2.5mm<sup>2</sup> (1.5mm<sup>2</sup> for 18pole connectors).



- By removing the screwdriver the wire is connected safely with the plug connector via a spring.



#### Note!

Wire the power supply connections first followed by the signal cables (inputs and outputs).

## Installation guidelines

**General** The installation guidelines contain information about the interference free deployment of System 200V systems. There is the description of the ways, interference may occur in your control, how you can make sure the electromagnetic digestibility (EMC), and how you manage the isolation.

**What means EMC?** Electromagnetic digestibility (EMC) means the ability of an electrical device, to function error free in an electromagnetic environment without being interferenced res. without interfering the environment.  
All System 200V components are developed for the deployment in hard industrial environments and fulfill high demands on the EMC. Nevertheless you should project an EMC planning before installing the components and take conceivable interference causes into account.

**Possible interference causes** Electromagnetic interferences may interfere your control via different ways:

- Fields
- I/O signal conductors
- Bus system
- Current supply
- Protected earth conductor

Depending on the spreading medium (lead bound or lead free) and the distance to the interference cause, interferences to your control occur by means of different coupling mechanisms.

One differs:

- galvanic coupling
- capacitive coupling
- inductive coupling
- radiant coupling

**Basic rules for EMC**

In the most times it is enough to take care of some elementary rules to guarantee the EMC. Please regard the following basic rules when installing your PLC.

- Take care of a correct area-wide grounding of the inactive metal parts when installing your components.
  - Install a central connection between the ground and the protected earth conductor system.
  - Connect all inactive metal extensive and impedance-low.
  - Please try not to use aluminum parts. Aluminum is easily oxidizing and is therefore less suitable for grounding.
- When cabling, take care of the correct line routing.
  - Organize your cabling in line groups (high voltage, current supply, signal and data lines).
  - Always lay your high voltage lines and signal res. data lines in separate channels or bundles.
  - Route the signal and data lines as near as possible beside ground areas (e.g. suspension bars, metal rails, tin cabinet).
- Proof the correct fixing of the lead isolation.
  - Data lines must be laid isolated.
  - Analog lines must be laid isolated. When transmitting signals with small amplitudes the one sided laying of the isolation may be favorable.
  - Lay the line isolation extensively on an isolation/protected earth conductor rail directly after the cabinet entry and fix the isolation with cable clamps.
  - Make sure that the isolation/protected earth conductor rail is connected impedance-low with the cabinet.
  - Use metallic or metalized plug cases for isolated data lines.
- In special use cases you should appoint special EMC actions.
  - Wire all inductivities with erase links.
  - Please consider luminescent lamps can influence signal lines.
- Create a homogeneous reference potential and ground all electrical operating supplies when possible.
  - Please take care for the targeted employment of the grounding actions. The grounding of the PLC is a protection and functionality activity.
  - Connect installation parts and cabinets with the System 200V in star topology with the isolation/protected earth conductor system. So you avoid ground loops.
  - If potential differences between installation parts and cabinets occur, lay sufficiently dimensioned potential compensation lines.

**Isolation of conductors**

Electrical, magnetically and electromagnetic interference fields are weakened by means of an isolation, one talks of absorption.

Via the isolation rail, that is connected conductive with the rack, interference currents are shunt via cable isolation to the ground. Hereby you have to make sure, that the connection to the protected earth conductor is impedance-low, because otherwise the interference currents may appear as interference cause.

When isolating cables you have to regard the following:

- If possible, use only cables with isolation tangle.
- The hiding power of the isolation should be higher than 80%.
- Normally you should always lay the isolation of cables on both sides. Only by means of the both-sided connection of the isolation you achieve high quality interference suppression in the higher frequency area. Only as exception you may also lay the isolation one-sided. Then you only achieve the absorption of the lower frequencies. A one-sided isolation connection may be convenient, if:
  - the conduction of a potential compensating line is not possible
  - analog signals (some mV res.  $\mu\text{A}$ ) are transferred
  - foil isolations (static isolations) are used.
- With data lines always use metallic or metalized plugs for serial couplings. Fix the isolation of the data line at the plug rack. Do not lay the isolation on the PIN 1 of the plug bar!
- At stationary operation it is convenient to strip the insulated cable interruption free and lay it on the isolation/protected earth conductor line.
- To fix the isolation tangles use cable clamps out of metal. The clamps must clasp the isolation extensively and have well contact.
- Lay the isolation on an isolation rail directly after the entry of the cable in the cabinet. Lead the isolation further on to the System 200V module and **don't** lay it on there again!

**Please regard at installation!**

At potential differences between the grounding points, there may be a compensation current via the isolation connected at both sides.

Remedy: Potential compensation line.



## General data

### Structure/ dimensions

- Profile rail 35mm
- Peripheral modules with recessed labelling
- Dimensions of the basic enclosure:  
1tier width: (HxWxD) in mm: 76x25.4x74 in inches: 3x1x3  
2tier width: (HxWxD) in mm: 76x50.8x74 in inches: 3x2x3

### Reliability

- Wiring by means of spring pressure connections (CageClamps) at the front-facing connector, core cross-section 0.08 ... 2.5mm<sup>2</sup> or 1.5 mm<sup>2</sup> (18pole plug)
- Complete isolation of the wiring when modules are exchanged
- Every module is isolated from the backplane bus

## General data

| Conformity and approval |             |   |
|-------------------------|-------------|---|
| Conformity              |             |   |
| CE                      | 2006/95/EC  | Low-voltage directive   |
|                         | 2004/108/EC | EMC directive   |
| Approval                |             |   |
| UL                      | UL 508      | Approval for USA and Canada   |
| others                  |             |   |
| RoHS                    | 2011/65/EU  | Product is lead-free; Restriction of the use of certain hazardous substances in electrical and electronic equipment |

| Protection of persons and device protection |            |                                   |
|---|------------|-----------------------------------|
| Type of protection                          | -          | IP20                              |
| Electrical isolation                        |            |                                   |
| to the field bus                            | -          | electrically isolated             |
| to the process level                        | -          | electrically isolated             |
| Insulation resistance                       | EN 61131-2 | -                                 |
| Insulation voltage to reference earth       |            |                                   |
| Inputs / outputs                            | -          | AC / DC 50V, test voltage AC 500V |
| Protective measures                         | -          | against short circuit             |

| Environmental conditions to EN 61131-2 |               |  |
|--|---------------|--|
| Climatic                               |               |  |
| Storage / transport                    | EN 60068-2-14 | -25...+70°C  |
| Operation                              |               |  |
| Horizontal installation                | EN 61131-2    | 0...+60°C  |
| Vertical installation                  | EN 61131-2    | 0...+60°C  |
| Air humidity                           | EN 60068-2-30 | RH1 (without condensation, rel. humidity 10...95%) |
| Pollution                              | EN 61131-2    | Degree of pollution 2                              |
| <b>Mechanical</b>                      |               |  |
| Oscillation                            | EN 60068-2-6  | 1g, 9Hz ... 150Hz                                  |
| Shock                                  | EN 60068-2-27 | 15g, 11ms  |

| Mounting conditions |   |                         |
|---------------------|---|-------------------------|
| Mounting place      | - | In the control cabinet  |
| Mounting position   | - | Horizontal and vertical |

| EMC                   | Standard     | Comment  |
|-----------------------|--------------|--|
| Emitted interference  | EN 61000-6-4 | Class A (Industrial area)  |
| Noise immunity zone B | EN 61000-6-2 | Industrial area  |
|                       | EN 61000-4-2 | ESD<br>8kV at air discharge (degree of severity 3),<br>4kV at contact discharge (degree of severity 2)   |
|                       | EN 61000-4-3 | HF irradiation (casing)<br>80MHz ... 1000MHz, 10V/m, 80% AM (1kHz)<br>1.4GHz ... 2.0GHz, 3V/m, 80% AM (1kHz)<br>2GHz ... 2.7GHz, 1V/m, 80% AM (1kHz) |
|                       | EN 61000-4-6 | HF conducted<br>150kHz ... 80MHz, 10V, 80% AM (1kHz)   |
|                       | EN 61000-4-4 | Burst, degree of severity 3  |
|                       | EN 61000-4-5 | Surge, installation class 3 <sup>*)</sup>  |

<sup>\*)</sup> Due to the high-energetic single pulses with Surge an appropriate external protective circuit with lightning protection elements like conductors for lightning and overvoltage is necessary.

## Chapter 2 Hardware description

**Overview** Here the hardware components of the IM 253-1CAxx are described.  
The technical data are at the end of the chapter.

| <b>Contents</b> | <b>Topic</b>                               | <b>Page</b> |
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|                 | Structure - 253-1CA01.....                 | 2-3         |
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## Properties

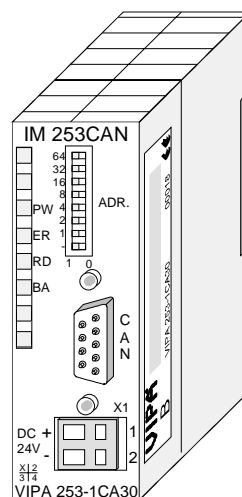
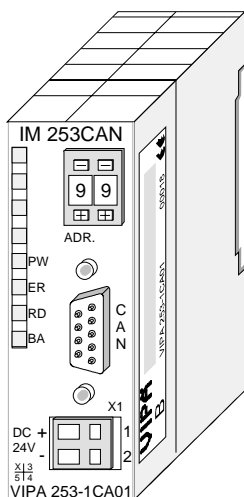
### IM 253CAN 253-1CA01

- 10 Rx and 10 Tx PDOs
- 2 SDOs
- Support of all baud rates
- PDO linking
- PDO mapping

### Restrictions 253-1CA30 - ECO

The IM 253-1CA30 - ECO is functionally identical to the IM 253-1CA01 and has the following restrictions:

- CANopen slave for max. 8 peripheral modules
- Integrated DC 24V power supply for the peripheral modules 0.8A max.
- The CAN-Bus address can be adjusted by DIP switch.

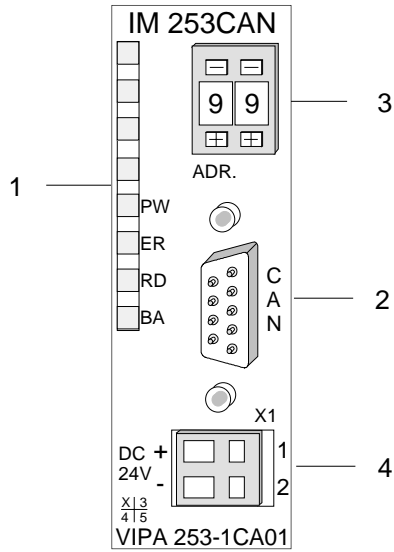


### Order data

| Type          | Order number   | Description                 |
|---------------|----------------|-----------------------------|
| IM 253CAN     | VIPA 253-1CA01 | CAN-Bus CANopen slave       |
| IM 253CAN_ECO | VIPA 253-1CA30 | CAN-Bus CANopen slave - ECO |

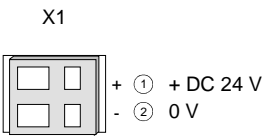
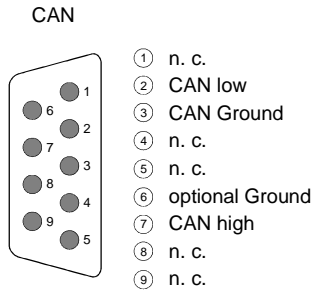
# Structure - 253-1CA01

Front view  
253-1CA01



- [1] LED status indicators
- [2] CAN-Bus plug
- [3] Address or baudrate selector (Coding switch)
- [4] Connector for an external 24V supply

## Interfaces



9pin D-type plug

The VIPA CAN-Bus coupler is connected to the CAN-Bus system by means of a 9pin plug.

















**LEDs**

The module is equipped with four LEDs for diagnostic purposes. The following table shows how the diagnostic LEDs are used along with the respective colors.

| Name | Color  | Description  |
|------|--------|--|
| PW   | green  | Indicates that the supply voltage is available.  |
| ER   | red    | Blinks at overflow of the error counters (e.g. there is no further CAN station at the bus or wrong CAN transfer rate)  |
| RD   | green  | On when an error was detected in the backplane bus communications.<br>Blinks at 1Hz when the self-test was positive and initialization was OK.   |
| BA   | yellow | Is turned on when data is being communicated via the V-Bus.<br>Off the self-test was positive and the initialization was OK.<br>Blinks at 1Hz when the status is "Pre-operational".<br>Is turned on when the status is "Operational".<br>Blinks at 10Hz when the status is "Prepared". |

Status indicator as a combination of LEDs

Various combinations of the LEDs indicate the different operating states:

-  PW on
  ER on
  RD on
  BA on
 Error during RAM or EEPROM initialization
-  PW on
  ER blinks 1Hz
  RD blinks 1Hz
  BA blinks 1Hz
 Baudrate setting activated
-  PW on
  ER blinks 10Hz
  RD blinks 10Hz
  BA blinks 10Hz
 Error in the CAN baudrate setting
-  PW on
  ER off
  RD blinks 1Hz
  BA off
 Module-ID setting activated

**Power supply**

The CAN-bus coupler is equipped with an internal power supply. This power supply requires DC 24V. In addition to the internal circuitry of the bus coupler the supply voltage is also used to power any modules connected to the backplane bus. The "max. current drain at backplane bus" can be found in the Technical Data.

The power supply is protected against reverse polarity.  
CAN-Bus and backplane bus are isolated from each other.

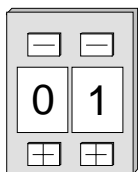


**Attention!**

Please ensure that the polarity is correct when connecting the power supply!

**Address selector for Baudrate and module-ID**

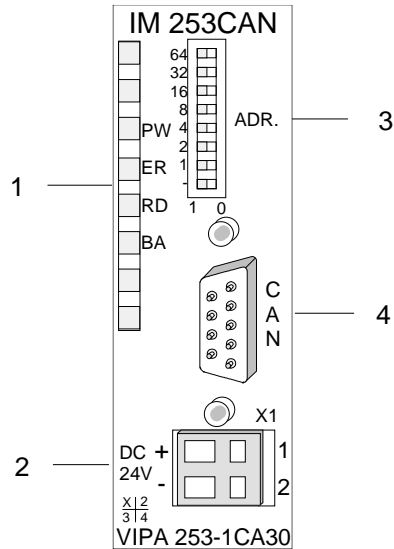
The address selector is used to specify the module-ID as well as the CAN baudrate. Each module ID must be unique on the bus.



For details, please refer to "Baudrate and module-ID".

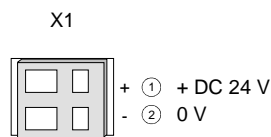
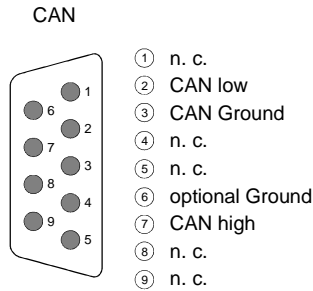
# Structure - 253-1CA30

**Front view**  
253-1CA30 - ECO



- [1] LED status indicators
- [2] Connector for an external 24V supply
- [3] Address or baudrate selector (DIP switch)
- [4] CAN-Bus plug

## Interfaces



9pin D-type plug

The VIPA CAN-Bus coupler is connected to the CAN-Bus system by means of a 9pin plug.



**Power supply**

The CAN-bus coupler is equipped with an internal power supply. This power supply requires DC 24V. In addition to the internal circuitry of the bus coupler the supply voltage is also used to power any modules connected to the backplane bus. The "max. current drain at backplane bus" can be found in the Technical Data.

The power supply is protected against reverse polarity.

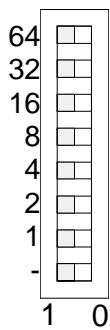
CAN-Bus and backplane bus are isolated from each other.

**Attention!**

Please ensure that the polarity is correct when connecting the power supply!

**Address selector**  
IM 253CAN - ECO

The IM 253-1CA30 - ECO is equipped with a DIL switch for addressing.



















**LEDs**

The module is equipped with four LEDs for diagnostic purposes. The following table shows how the diagnostic LEDs are used along with the respective colors.

| Name | Color  | Description  |
|------|--------|--|
| PW   | green  | Indicates that the supply voltage is available.  |
| ER   | red    | Blinks at overflow of the error counters (e.g. there is no further CAN station at the bus or wrong CAN transfer rate)  |
| RD   | green  | On when an error was detected in the backplane bus communications.<br>Blinks at 1Hz when the self-test was positive and initialization was OK.   |
| BA   | yellow | Is turned on when data is being communicated via the V-Bus.<br>Off the self-test was positive and the initialization was OK.<br>Blinks at 1Hz when the status is "Pre-operational".<br>Is turned on when the status is "Operational".<br>Blinks at 10Hz when the status is "Prepared". |

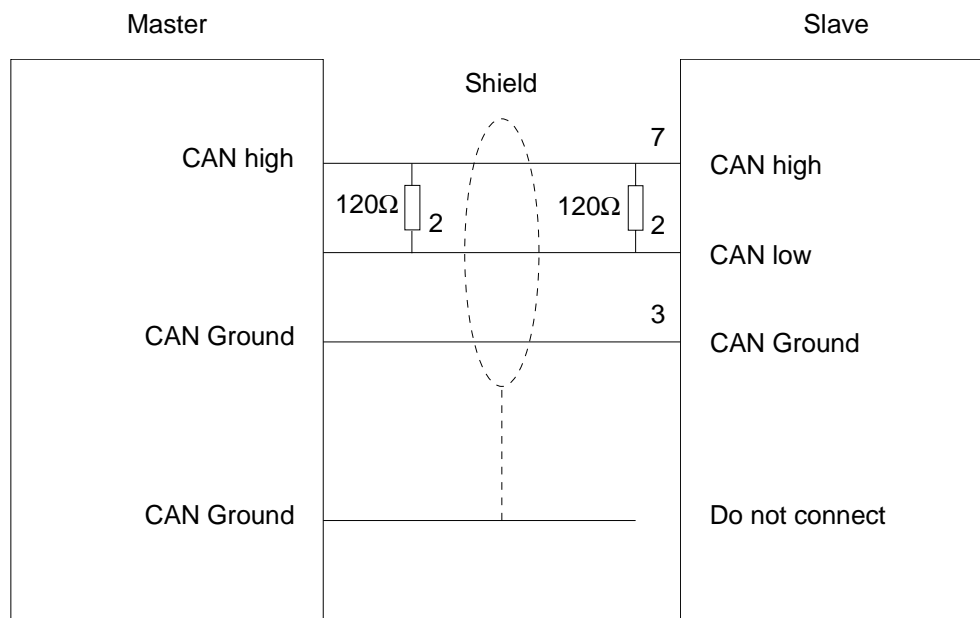
Status indicator as a combination of LEDs

Various combinations of the LEDs indicate the different operating states:

-  PW on
  ER on
  RD on
  BA on
 Error during RAM or EEPROM initialization
-  PW on
  ER blinks 1Hz
  RD blinks 1Hz
  BA blinks 1Hz
 Baudrate setting activated
-  PW on
  ER blinks 10Hz
  RD blinks 10Hz
  BA blinks 10Hz
 Error in the CAN baudrate setting
-  PW on
  ER off
  RD blinks 1Hz
  BA off
 Module-ID setting activated

## Wiring under CAN-Bus

The CAN-Bus communication medium bus is a screened three-core cable.



### Line termination

All stations on systems having more than two stations are wired in parallel. This means that the bus cable must be looped from station to station without interruptions.



### Note!

The end of the bus cable must be terminated with a 120Ω terminating resistor to prevent reflections and the associated communication errors!

## Technical data

### 253-1CA01

|  |  |
|--|--|
| <b>Order number</b>                            | <b>253-1CA01</b>                             |
| Type   | IM 253CAN, CANopen slave                     |
| <b>Technical data power supply</b>             |  |
| Power supply (rated value)                     | DC 24 V                                      |
| Power supply (permitted range)                 | DC 20.4...28.8 V                             |
| Reverse polarity protection                    | ✓  |
| Current consumption (no-load operation)        | 50 mA  |
| Current consumption (rated value)              | 800 mA                                       |
| Inrush current                                 | 65 A   |
| I <sup>2</sup> t                               | 0.85 A <sup>2</sup> s                        |
| Max. current drain at backplane bus            | 3.5 A  |
| Max. current drain load supply                 | -  |
| Power loss                                     | 2 W  |
| <b>Status information, alarms, diagnostics</b> |  |
| Status display                                 | yes  |
| Interrupts                                     | yes, parameterizable                         |
| Process alarm                                  | no   |
| Diagnostic interrupt                           | yes, parameterizable                         |
| Diagnostic functions                           | yes, parameterizable                         |
| Diagnostics information read-out               | possible                                     |
| Supply voltage display                         | yes  |
| Service Indicator                              | -  |
| Group error display                            | yes  |
| Channel error display                          | none   |
| <b>Hardware configuration</b>                  |  |
| Racks, max.                                    | 1  |
| Modules per rack, max.                         | 32   |
| Number of digital modules, max.                | 32   |
| Number of analog modules, max.                 | 16   |
| <b>Communication</b>                           |  |
| Fieldbus                                       | CANopen                                      |
| Type of interface                              | CAN  |
| Connector                                      | Sub-D, 9-pin, male                           |
| Topology                                       | Linear bus with bus termination at both ends |
| Electrically isolated                          | ✓  |
| Number of participants, max.                   | 127  |
| Node addresses                                 | 1 - 99                                       |
| Transmission speed, min.                       | 10 kbit/s                                    |
| Transmission speed, max.                       | 1 Mbit/s                                     |
| Address range inputs, max.                     | 80 Byte                                      |
| Address range outputs, max.                    | 80 Byte                                      |
| Number of TxPDOs, max.                         | 10   |
| Number of RxPDOs, max.                         | 10   |
| <b>Housing</b>                                 |  |
| Material                                       | PPE / PA 6.6                                 |
| Mounting                                       | Profile rail 35 mm                           |
| <b>Mechanical data</b>                         |  |
| Dimensions (WxHxD)                             | 25.4 x 76 x 78 mm                            |
| Weight   | 100 g  |
| <b>Environmental conditions</b>                |  |
| Operating temperature                          | 0 °C to 60 °C                                |
| Storage temperature                            | -25 °C to 70 °C                              |
| <b>Certifications</b>                          |  |
| UL508 certification                            | yes  |

## 253-1CA30

|  |  |
|--|--|
| <b>Order number</b>                            | <b>253-1CA30</b>                             |
| Type   | IM 253CAN, CANopen slave                     |
| <b>Technical data power supply</b>             |  |
| Power supply (rated value)                     | DC 24 V                                      |
| Power supply (permitted range)                 | DC 20.4...28.8 V                             |
| Reverse polarity protection                    | ✓  |
| Current consumption (no-load operation)        | 50 mA  |
| Current consumption (rated value)              | 300 mA                                       |
| Inrush current                                 | 60 A   |
| $I^2t$   | 0.4 A <sup>2</sup> s                         |
| Max. current drain at backplane bus            | 0.8 A  |
| Max. current drain load supply                 | -  |
| Power loss                                     | 1.5 W  |
| <b>Status information, alarms, diagnostics</b> |  |
| Status display                                 | yes  |
| Interrupts                                     | yes, parameterizable                         |
| Process alarm                                  | no   |
| Diagnostic interrupt                           | yes, parameterizable                         |
| Diagnostic functions                           | yes, parameterizable                         |
| Diagnostics information read-out               | possible                                     |
| Supply voltage display                         | yes  |
| Service Indicator                              | -  |
| Group error display                            | yes  |
| Channel error display                          | none   |
| <b>Hardware configuration</b>                  |  |
| Racks, max.                                    | 1  |
| Modules per rack, max.                         | 8  |
| Number of digital modules, max.                | 8  |
| Number of analog modules, max.                 | 8  |
| <b>Communication</b>                           |  |
| Fieldbus                                       | CANopen                                      |
| Type of interface                              | CAN  |
| Connector                                      | Sub-D, 9-pin, male                           |
| Topology                                       | Linear bus with bus termination at both ends |
| Electrically isolated                          | ✓  |
| Number of participants, max.                   | 127  |
| Node addresses                                 | 1 - 99                                       |
| Transmission speed, min.                       | 10 kbit/s                                    |
| Transmission speed, max.                       | 1 Mbit/s                                     |
| Address range inputs, max.                     | 80 Byte                                      |
| Address range outputs, max.                    | 80 Byte                                      |
| Number of TxPDOs, max.                         | 10   |
| Number of RxPDOs, max.                         | 10   |
| <b>Housing</b>                                 |  |
| Material                                       | PPE / PA 6.6                                 |
| Mounting                                       | Profile rail 35 mm                           |
| <b>Mechanical data</b>                         |  |
| Dimensions (WxHxD)                             | 25.4 x 76 x 78 mm                            |
| Weight   | 90 g   |
| <b>Environmental conditions</b>                |  |
| Operating temperature                          | 0 °C to 60 °C                                |
| Storage temperature                            | -25 °C to 70 °C                              |
| <b>Certifications</b>                          |  |
| UL508 certification                            | yes  |



# Chapter 3 Deployment

**Overview** This chapter contains the description of the VIPA CANopen slave modules. Another section of this chapter concerns the project engineering for "experts" and an explanation of the telegram structure and the function codes of CANopen. The description of the Emergency Object and NMT conclude the chapter.

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|                 | Baudrate and module-ID .....      | 3-8         |
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|                 | NMT - network management.....     | 3-60        |

## Basics CANopen

### General

CANopen (**C**ontrol **A**rea **N**etwork) is an international standard for open fieldbus systems intended for building, manufacturing and process automation applications that was originally designed for automotive applications.

Due to its extensive error detection facilities, the CAN-Bus system is regarded as the most secure bus system. It has a residual error probability of less than  $4.7 \times 10^{-11}$ . Bad messages are flagged and retransmitted automatically.

In contrast to PROFIBUS and Interbus, CAN defines under the CAL-level-7-protocol (CAL=**C**AN application layer) defines various level-7 user profiles for the CAN-Bus. One standard user profile defined by the CIA (**C**AN in **A**utomation) e.V. is CANopen.

### CANopen

CANopen is a user profile for industrial real-time systems, which is currently supported by a large number of manufacturers. CANopen was published under the heading of DS-301 by the CAN in Automation association (CIA). The communication specifications DS-301 define standards for CAN devices. These specifications mean that the equipment supplied by different manufacturers is interchangeable. The compatibility of the equipment is further enhanced by the equipment specification DS-401 that defines standards for the technical data and process data of the equipment. DS-401 contains the standards for digital and analog input/output modules.

CANopen comprises a communication profile that defines the objects that must be used for the transfer of certain data as well as the device profiles that specify the type of data that must be transferred by means of other objects.

The CANopen communication profile is based upon an object directory that is similar to the profile used by PROFIBUS. The communication profile DS-301 defines two standard objects as well as a number of special objects:

- Process data objects (PDO)  
PDOs are used for real-time data transfers
- Service data objects (SDO)  
SDOs provide access to the object directory for read and write operations



**Communication medium**

CAN is based on a linear bus topology. You can use router nodes to construct a network. The number of devices per network is only limited by the performance of the bus driver modules.

The maximum distance covered by the network is determined by the runtimes of the signals. This means that a data rate of 1Mbaud limits the network to 40m and 80kbaud limits the network to 1000m.

The CAN-Bus communication medium employs a screened three-core cable (optionally a five-core).

The CAN-Bus operates by means of differential voltages. For this reason it is less sensitive to external interference than a pure voltage or current based interface. The network must be configured as a serial bus, which is terminated by a 120Ω terminating resistor.

Your VIPA CAN-Bus coupler contains a 9pin socket. You must use this socket to connect the CAN-Bus coupler as a slave directly to your CAN-Bus network.

All devices on the network use the same baudrate.

Due to the bus structure of the network it is possible to connect or disconnect any station without interruption to the system. It is therefore also possible to commission a system in various stages. Extensions to the system do not affect the operational stations. Defective stations or new stations are recognized automatically.

**Bus access method**

Bus access methods are commonly divided into controlled (deterministic) and uncontrolled (random) bus access systems.

CAN employs a Carrier-Sense Multiple Access (CSMA) method, i.e. all stations have the same right to access the bus as long as the bus is not in use (random bus access).

Data communications is message related and not station related. Every message contains a unique identifier, which also defines the priority of the message. At any instance only one station can occupy the bus for a message.

CAN-Bus access control is performed by means of a collision-free, bit-based arbitration algorithm. Collision-free means that the final winner of the arbitration process does not have to repeat his message. The station with the highest priority is selected automatically when more than one station accesses the bus simultaneously. Any station that has information to send will delay the transmission if it detects that the bus is occupied.

## Fast introduction

### Outline

This section is for experienced CANopen user that are already common with CAN. It will be shortly outlined, which messages are necessary for the deployment of the System 200V under CAN in the start configuration.



### Note!

Please regard that this manual prints the hexadecimal numbers in the type for developers "0x".

e.g.: **0x15AE = 15AEh**

### Adjusting baudrate and module-ID

Via the address selector you have to adjust a common baudrate at the bus couplers as well as different node-IDs.

After starting your power supply, you program the baudrate and the module-ID via 00 at the address selector within 10s.

For details please refer to the section under the heading "Baudrate and module-ID" in this chapter.

### CAN identifier

The CAN identifier for the in-/output data of the System 200V are generated from the node addresses (1...99):

| Kind of data                      | Default CAN identifier | Kind of data                                | Default CAN identifier |
|-----------------------------------|------------------------|---|------------------------|
| digital inputs<br>1 ... 64Bit     | 0x180 + Node address   | digital outputs<br>1 ... 64Bit              | 0x200 + Node address   |
| analog inputs<br>1 ... 4 words    | 0x280 + Node address   | analog outputs<br>1 ... 4<br>Words/Channels | 0x300 + Node address   |
| other digital or<br>analog inputs | 0x380 + Node address   | other digital or analog<br>outputs          | 0x400 + Node address   |
|                                   | 0x480 + Node address   |   | 0x500 + Node address   |
|                                   | 0x680 + Node address   |   | 0x780 + Node address   |
|                                   | 0x1C0 + Node address   |   | 0x240 + Node address   |
|                                   | 0x2C0 + Node address   |   | 0x340 + Node address   |
|                                   | 0x3C0 + Node address   |   | 0x440 + Node address   |
|                                   | 0x4C0 + Node address   |   | 0x540 + Node address   |
| 0x6C0 + Node address              | 0x7C0 + Node address   |   |                        |

**Digital in-/outputs** The CAN messages with digital input data are represented as follows:  
*Identifier 0x180+Node address + up to 8Byte user data*

|                         |                  |                  |                  |     |                  |
|-------------------------|------------------|------------------|------------------|-----|------------------|
| <b>Identifier</b> 11Bit | <b>DI 0</b> 8Bit | <b>DI 1</b> 8Bit | <b>DI 2</b> 8Bit | ... | <b>DI 7</b> 8Bit |
|-------------------------|------------------|------------------|------------------|-----|------------------|

The CAN messages with digital output data are represented as follows:  
*Identifier 0x200+Node address + up to 8Byte user data*

|                         |                  |                  |                  |     |                 |
|-------------------------|------------------|------------------|------------------|-----|-----------------|
| <b>Identifier</b> 11Bit | <b>DO 0</b> 8Bit | <b>DO 1</b> 8Bit | <b>DO 3</b> 8Bit | ... | <b>DO 7</b> Bit |
|-------------------------|------------------|------------------|------------------|-----|-----------------|

**Analog in-/outputs** The CAN messages with analog input data are represented as follows:  
*Identifier 0x280+Node address + up to 4Words user data*

|                         |                   |                   |                   |                   |
|-------------------------|-------------------|-------------------|-------------------|-------------------|
| <b>Identifier</b> 11Bit | <b>AI 0</b> 1Word | <b>AI 1</b> 1Word | <b>AI 2</b> 1Word | <b>AI 3</b> 1Word |
|-------------------------|-------------------|-------------------|-------------------|-------------------|

The CAN messages with analog output data are represented as follows:  
*Identifier 0x300+Node address + up to 4Words user data*

|                         |                   |                   |                   |                   |
|-------------------------|-------------------|-------------------|-------------------|-------------------|
| <b>Identifier</b> 11Bit | <b>AI 0</b> 1Word | <b>AI 1</b> 1Word | <b>AI 2</b> 1Word | <b>AI 3</b> 1Word |
|-------------------------|-------------------|-------------------|-------------------|-------------------|

**Node Guarding** For the System 200V works per default in event-controlled mode (no cyclic DataExchange), a node failure is not always immediately detected. Remedy is the control of the nodes per cyclic state request (Node Guarding).

You request cyclically a state telegram via Remote-Transmit-Request (RTR): the telegram only consists of a 11Bit identifier:

*Identifier 0x700+Node address*

|                         |
|-------------------------|
| <b>Identifier</b> 11Bit |
|-------------------------|

The System 200V node answers with a telegram that contains one state byte:

*Identifier 0x700+Node address + State byte*

|                         |                    |
|-------------------------|--------------------|
| <b>Identifier</b> 11Bit | <b>Status</b> 8Bit |
|-------------------------|--------------------|

Bit 0 ... 6: Node state  
 0x7F: Pre-Operational  
 0x05: Operational  
 0x04: Stopped res. Prepared  
 Bit 7: Toggle-Bit, toggles after every send

To enable the bus coupler to recognize a network master failure (watchdog function), you still have to set the Guard-Time (Object 0x100C) and the Life-Time-Factor (Object 0x100D) to values≠0.

(reaction time at failure: Guard-Time x Life Time Factor).

**Heartbeat**

Besides the Node Guarding, the System 200V CANopen coupler also supports the Heartbeat Mode.

If there is a value set in the index 0x1017 (Heartbeat Producer Time), the device state (Operational, Pre-Operational, ...) is transferred when the Heartbeat-Timer run out by using the COB identifier (0x700+Module-Id):

*Identifier 0x700+Node address + State byte*

|                         |                    |
|-------------------------|--------------------|
| <b>Identifier</b> 11Bit | <b>Status</b> 8Bit |
|-------------------------|--------------------|

The Heartbeat Mode starts automatically as soon as there is a value in index 0x1017 higher 0.

**Emergency Object**

To send internal device failures to other participants at the CAN-Bus with a high priority, the VIPA CAN-Bus coupler supports the Emergency Object.

To activate the emergency telegram, you need the **COB-Identifier** that is fixed after boot-up in the object directory of the variable 0x1014 in hexadecimal view: **0x80 + Module-ID**.

The emergency telegram has always a length of 8Byte. It consists of:

*Identifier 0x80 + Node address + 8Byte user data*

|                         |            |            |             |             |             |             |             |             |
|-------------------------|------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|
| <b>Identifier</b> 11Bit | <b>EC0</b> | <b>EC1</b> | <b>Ereg</b> | <b>Inf0</b> | <b>Inf1</b> | <b>Inf2</b> | <b>Inf3</b> | <b>Inf4</b> |
|-------------------------|------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|

| Error Code | Meaning  | Info 0               | Info 1            | Info 2            | Info 3            | Info 4            |
|------------|--|----------------------|-------------------|-------------------|-------------------|-------------------|
| 0x0000     | Reset Emergency  | 0x00                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Module Configuration has changed and Index 0x1010 is equal to 'save' | 0x06                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Module Configuration has changed                                     | 0x05                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Error during initialization of backplane modules                     | 0x01                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Error during module configuration check                              | 0x02                 | Module Number     | 0x00              | 0x00              | 0x00              |
| 0x1000     | Error during read/write module                                       | 0x03                 | Module Number     | 0x00              | 0x00              | 0x00              |
| 0x1000     | Module parameterization error  | 0x30                 | Module Number     | 0x00              | 0x00              | 0x00              |
| 0x1000     | Diagnostic alarm from an analog module                               | 0x40 + Module Number | diagnostic byte 1 | diagnostic byte 2 | diagnostic byte 3 | diagnostic byte 4 |
| 0x1000     | Process alarm from an analog module                                  | 0x80 + Module Number | diagnostic byte 1 | diagnostic byte 2 | diagnostic byte 3 | diagnostic byte 4 |

*continued ...*

... continue Emergency Object

| Error Code | Meaning                               | Info 0            | Info 1              | Info 2               | Info 3              | Info4                |
|------------|---------------------------------------|-------------------|---------------------|----------------------|---------------------|----------------------|
| 0x1000     | PDO Control                           | 0xFF              | 0x10                | PDO Number           | LowByte Timer Value | HighByte Timer Value |
| 0x5000     | Module                                |                   |                     |                      |                     |                      |
| 0x6300     | SDO PDO-Mapping                       | LowByte MapIndex  | HighByte MapIndex   | No. Of Map Entries   | 0x00                | 0x00                 |
| 0x8100     | Heartbeat Consumer                    | Node ID           | LowByte Timer Value | HighByte Timer Value | 0x00                | 0x00                 |
| 0x8100     | SDO Block Transfer                    | 0xF1              | LowByte Index       | HighByte Index       | SubIndex            | 0x00                 |
| 0x8130     | Node Guarding Error                   | LowByte GuardTime | HighByte GuardTime  | LifeTime             | 0x00                | 0x00                 |
| 0x8210     | PDO not processed due to length error | PDO Number        | Wrong length        | PDO length           | 0x00                | 0x00                 |
| 0x8220     | PDO length exceeded                   | PDO Number        | Wrong length        | PDO length           | 0x00                | 0x00                 |



**Note!**

The now described telegrams enable you to start and stop the System 200V, read inputs, write outputs and control the modules.

In the following, the functions are described in detail.

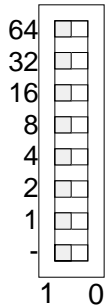
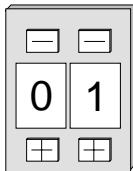
## Baudrate and module-ID

### Overview

You have the option to specify the baudrate and the module-ID by setting the address selector to 00 within a period of 10s after you have turned the power on.

The selected settings are saved permanently in an EEPROM and can be changed at any time by means of the procedure shown above.

### Specifying the baudrate by means of the address selector



- Set the address selector to 00.
- Turn on the power to the CAN-Bus coupler.

The LEDs ER, RD, and BA will blink at a frequency of 1Hz. For a period of 5s you can now enter the CAN baudrate by means of the address selector:

| Address selector | CAN baudrate | max. guar. bus distance |
|------------------|--------------|-------------------------|
| "00"             | 1MBaud       | 25m                     |
| "01"             | 500kBaud     | 100m                    |
| "02"             | 250kBaud     | 250m                    |
| "03"             | 125kBaud     | 500m                    |
| "04"             | 100kBaud     | 600m                    |
| "05"             | 50kBaud      | 1000m                   |
| "06"             | 20kBaud      | 2500m                   |
| "07"             | 10kBaud      | 5000m                   |
| "08"             | 800kBaud     | 50m                     |

After 5 seconds the selected CAN baudrate is saved in the EEPROM.

### Module-ID selection

- LEDs ER and BA are turned off and the red RD-LED continues to blink. At this point you have 5s to enter the required module-ID.
- Define the module-ID in a range between 01 ... 99 by means of the address selection switch. Every module-ID may only exist once on the bus. The module-ID must be defined before the bus coupler is turned on. The entered module-IDs are accepted when a period of 5s has expired after which the bus coupler returns to the normal operating mode (status: "Pre-Operational").

### Baudrate selection by an SDO-write operation

You can also modify the CAN baudrate by means of an SDO-Write operation to the object "2001h". The entered value is used as the CAN baudrate when the bus coupler has been RESET. This method is a most convenient when you must change the CAN baudrate of all the bus couplers of a system from a central CAN terminal. The bus couplers use the programmed baudrate when the system has been RESET.

## Message structure

### Identifier

All CANopen messages have the following structure according to CiA DS-301:

#### Identifier

| Byte | Bit 7 ... Bit 0   |
|------|---|
| 1    | Bit 3 ... Bit 0: most significant 4 bits of the module-ID<br>Bit 7 ... Bit 4: CANopen function code   |
| 2    | Bit 3 ... Bit 0: data length code (DLC)<br>Bit 4: RTR-Bit: 0: no data (request code)<br>1: data available<br>Bit 7 ... Bit 5: Least significant 3 bits of the module-ID |

### Data

#### Data

| Byte     | Bit 7 ... Bit 0 |
|----------|-----------------|
| 3 ... 10 | Data            |

An additional division of the 2Byte identifier into function portion and a module-ID gives the difference between this and a level 2 message. The function determines the type of message (object) and the module-ID addresses the receiver.

CANopen devices exchange data in the form of objects. The CANopen communication profile defines two different object types as well as a number of special objects.

The VIPA CAN-Bus coupler IM 253 CAN supports the following objects:

- 10 transmit PDOs (PDO Linking, PDO Mapping)
- 10 receive PDOs (PDO Linking, PDO Mapping)
- 2 standard SDOs
- 1 emergency object
- 1 network management object NMT
- Node Guarding
- Heartbeat

**CANopen function codes** Every object is associated with a function code. You can obtain the required function code from the following table:

| Object        | Function code (4 bits) | Receiver            | Definition        | Function              |
|---------------|------------------------|---------------------|-------------------|-----------------------|
| NMT           | 0000                   | Broadcast           | CiA DS-301        | Network management    |
| EMERGENCY     | 0001                   | Master              | CiA DS-301        | Error message         |
| PDO1S2M       | 0011                   | Master, Slave (RTR) | CiA DS-301        | Digital input data 1  |
| PDO1M2S       | 0100                   | Slave               | CiA DS-301        | Digital output data 1 |
| SDO1S2M       | 1011                   | Master              | CiA DS-301        | Configuration data    |
| SDO1M2S       | 1100                   | Slave               | CiA DS-301        | Configuration data    |
| Node Guarding | 1110                   | Master, Slave (RTR) | CiA DS-301        | Module monitoring     |
| Heartbeat     | 1110                   | Master, Slave       | Application spec. | Module monitoring     |

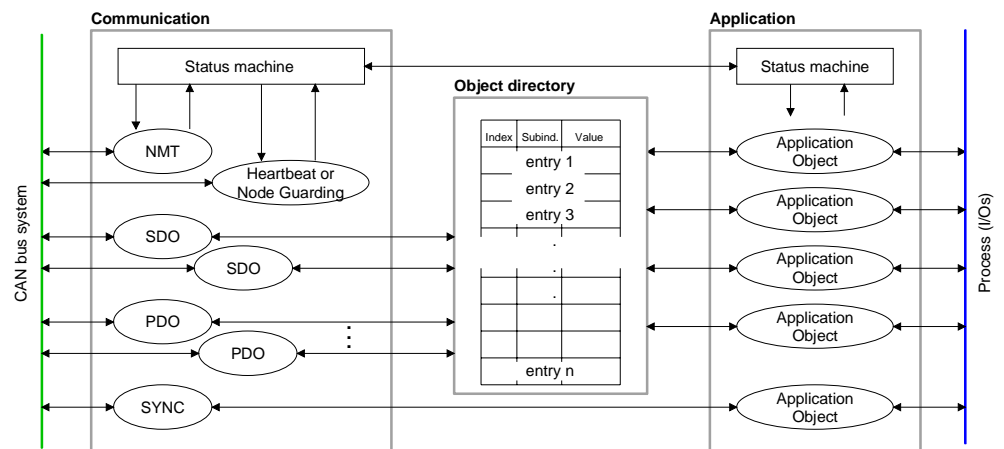


**Note!**

A detailed description of the structure and the contents of these objects is available in "CiA Communication Profile DS-301 Version 3.0" and "CiA Device Profile for I/O-Modules DS-401 Version 1.4".

**Structure of the device model**

A CANopen device can be structured as follows:



**Communication**

Serves the communication data objects and the concerning functionality for data transfer via the CANopen network.

**Application**

The application data objects contain e.g. in- and output data. In case of an error, an application status machine switches the outputs in a secure state.

The object directory is organized as 2 dimension table. The data is addressed via index and sub-index.

**Object directory**

This object directory contains all data objects (application data + parameters) that are accessible and that influence the behavior of communication, application and status machines.



## PDO

---

### PDO

In many fieldbus systems the whole process image is transferred - mostly more or less cyclically. CANopen is not limited to this communication principle, for CAN supports more possibilities through multi master bus access coordination.

CANopen divides the process data into segments of max. 8Byte. These segments are called **process data objects (PDOs)**. Every PDO represents one CAN telegram and is identified and prioritized via its specific CAN identifier.

For the exchange of process data, the VIPA CAN-Bus coupler IM 253CAN supports 20 PDOs. Every PDO consists of a maximum of 8 data bytes. The transfer of PDOs is not verified by means of acknowledgments since the CAN protocol guarantees the transfer.

There are 10 Tx transmit PDOs for input data and 10 Rx receive PDOs for output data. The PDOs are named seen from the bus coupler:

Receive PDOs (RxPDOs) are received by the bus coupler and contain output data.

Transmit PDOs (TxPDOs) are send by the bus coupler and contain input data.

The assignment of the PDOs to input or output data occurs automatically.

### Variable PDO mapping

CANopen predefines the first two PDOs in the device profile. The assignment of the PDOs is fixed in the mapping tables in the object directory. The mapping tables are the cross-reference between the application data in the object directory and the sequence in the PDOs.

The assignment of the PDOs, automatically created by the coupler, are commonly adequate. For special applications, the assignment may be changed. Herefore you have to configure the mapping tables accordingly.

First, you write a 0 to sub-index 0 (deactivates the current mapping configuration). Then you insert the wanted application objects into sub-index 1 ... 8. Finally you parameterize the number of now valid entries in sub-index 0 and the coupler checks the entries for their consistency.

**PDO identifier  
COB-ID**

The most important communication parameter of a PDOs is the CAN identifier (also called "Communication Object Identifier", COB-ID). It serves the identification of the data and sets the priority of bus access.

For every CAN data telegram only one sending node may exist (producer). Due to the ability of CAN to send all messages per broadcast procedure, however, a telegram may be received by several bus participants at the same time (consumer). Therefore, one node may deliver its input information to different bus stations similarly - without needing the pass through a logical bus master.

The System 200V provides receive and transmit PDOs default identifier in dependence of the node address.

Below follows a list of the COB identifiers for the receive and the transmit PDO transfer that are pre-set after boot-up.

The transmission type in the object directory (indices 0x1400-0x1409 and 0x1800-0x1809, sub-index 0x02) is preset to asynchronous, event controlled (= 0xFF). The EVENT-timer (value \* 1ms) can be used to transmit the PDOs cyclically.

Send:                   0x180 + module-ID: PDO1S2M digital       (acc. DS-301)  
                          0x280 + module-ID: PDO2S2M analog  
                          0x380 + module-ID: PDO3S2M digital or analog  
                          0x480 + module-ID: PDO4S2M  
                          0x680 + module-ID: PDO5S2M  
                          0x1C0 + module-ID: PDO6S2M  
                          0x2C0 + module-ID: PDO7S2M  
                          0x3C0 + module-ID: PDO8S2M  
                          0x4C0 + module-ID: PDO9S2M  
                          0x6C0 + module-ID: PDO10S2M

Receive:               0x200 + module-ID: PDO1M2S digital       (acc. DS-301)  
                          0x300 + module-ID: PDO2M2S analog  
                          0x400 + module-ID: PDO3M2S digital or analog  
                          0x500 + module-ID: PDO4M2S  
                          0x780 + module-ID: PDO5M2S  
                          0x240 + module-ID: PDO6M2S  
                          0x340 + module-ID: PDO7M2S  
                          0x440 + module-ID: PDO8M2S  
                          0x540 + module-ID: PDO9M2S  
                          0x7C0 + module-ID: PDO10M2S

|                                |   |
|--------------------------------|---|
| <b>PDO linking</b>             | <p>If the Consumer-Producer model of the CANopen PDOs shall be used for direct data transfer between nodes (without master), you have to adjust the identifier distribution accordingly, so that the TxPDO identifier of the producer is identical with the RxPDO identifier of the consumer:</p> <p>This procedure is called PDO linking. this enables for example the simple installation of electronic gearing where several slave axis are listening to the actual value in TxPDO of the master axis.</p> |
| <b>PDO Communication types</b> | <p>CANopen supports the following possibilities for the process data transfer:</p> <ul style="list-style-type: none"><li>• Event triggered</li><li>• Polled</li><li>• Synchronized</li></ul>  |
| <b>Event triggered</b>         | <p>The "event" is the alteration of an input value, the data is send immediately after value change. The event control makes the best use of the bus width for not the whole process image is send but only the changed values. At the same time, a short reaction time is achieved, because there is no need to wait for a master request.</p>   |
| <b>Polled</b>                  | <p>PDOs may also be polled via data request telegrams (remote frames) to give you the opportunity to e.g. send the input process image of event triggered inputs to the bus without input change for example a monitoring or diagnosis device included during runtime.</p> <p>The VIPA CANopen bus couplers support the query of PDOs via remote frames - for this can, due to the hardware, not be granted for all CANopen devices, this communication type is only partially recommended.</p>               |
| <b>Synchronized</b>            | <p>It is not only convenient for drive applications to synchronize the input information request and the output setting. For this purpose, CANopen provides the SYNC object, a CAN telegram with high priority and no user data which receipt is used by the synchronized nodes as trigger for reading of the inputs res. writing of the outputs.</p>   |

**PDO transmission type**

The parameter "PDO transmission type" fixes how the sending of the PDOs is initialized and what to do with received ones:

| Transmission Type | Cyclical | Acyclical | Synchronous | Asynchronous |
|-------------------|----------|-----------|-------------|--------------|
| 0                 |          | x         | x           |              |
| 1 - 240           | x        |           | x           |              |
| 254, 255          |          |           |             | x            |

**Synchronous**

The transmission type 0 is only wise for RxPDOs: the PDO is analyzed at receipt of the next SYNC telegram.

At transmission type 1-240, the PDO is send res. expected cyclically: after every "n<sup>th</sup>" SYNC (n=1 ... 240). For the transmission type may not only be combined within the network but also with a bus, you may thus e.g. adjust a fast cycle for digital inputs (n=1), while data of the analog inputs is transferred in a slower cycle (e.g. n=10). The cycle time (SYNC rate) may be monitored (Object 0x1006), at SYNC failure, the coupler sets its outputs in error state.

**Asynchronous**

The transmission types 254 + 255 are asynchronous or also event triggered. The transmission type 254 provides an event defined by the manufacturer, at 255 it is fixed by the device profile.

When choosing the event triggered PDO communication you should keep in mind that in certain circumstances there may occur a lot of events similarly. This may cause according delay times for sending PDOs with lower priority values.

You should also avoid to block the bus by assigning a high PDO priority to an often alternating input ("babbling idiot").

**Inhibit time**

Via the parameter "inhibit time" a "send filter" may be activated that does not lengthen the reaction time of the relatively first input alteration but that is active for the following changes.

The inhibit time (send delay time) describes the min. time span that has to pass between the sending of two identical telegrams.

When you use the inhibit time, you may ascertain the max. bus load and for this the latent time in the "worst case".

## SDO

### SDO

The **S**ervice **D**ata **O**bject (SDO) serves the read or write access to the object directory. The CAL layer 7 protocol gives you the specification of the Multiplexed-Domain-Transfer-Protocol that is used by the SDOs. This protocol allows you to transfer data of any length because where appropriate, messages are distributed to several CAN messages with the same identifier (segment building).

The first CAN message of the SDO contain process information in 4 of the 8 bytes. For access to object directory entries with up to 4Byte length, one single CAN message is sufficient. The following segments of the SDO contain up to 7Byte user data. The last Byte contains an end sign. A SDO is delivered with acknowledgement, i.e. every reception of a message is receipted.

The COB identifiers for read and write access are:

- Receive-SDO1: 0x600 + Module-ID
- Transmit-SDO1: 0x580 + Module-ID



#### **Note!**

A detailed description of the SDO telegrams is to find in the DS-301 norm from CiA.

In the following only the error messages are described that are generated at wrong parameterization.

## SDO error codes

| Code       | Error  |
|------------|--|
| 0x05030000 | Toggle bit not alternated  |
| 0x05040000 | SDO protocol timed out   |
| 0x05040001 | Client/server command specifier not valid or unknown   |
| 0x05040002 | Invalid block size (block mode only)   |
| 0x05040003 | Invalid sequence number (block mode only)  |
| 0x05040004 | CRC error (block mode only)  |
| 0x05040005 | Out of memory  |
| 0x06010000 | Unsupported access to an object  |
| 0x06010001 | Attempt to read a write only object  |
| 0x06010002 | Attempt to write a read only object  |
| 0x06020000 | Object does not exist in the object dictionary   |
| 0x06040041 | Object cannot be mapped to the PDO   |
| 0x06040042 | The number and length of the objects to be mapped would exceed PDO length  |
| 0x06040043 | General parameter incompatibility reason   |
| 0x06040047 | General internal incompatibility in the device   |
| 0x06060000 | Access failed due to an hardware error   |
| 0x06070010 | Data type does not match, length of service parameter does not match   |
| 0x06070012 | Data type does not match, length of service parameter too high   |
| 0x06070013 | Data type does not match, length of service parameter too low  |
| 0x06090011 | Sub-index does not exist   |
| 0x06090030 | Value range of parameter exceeded (only for write access)  |
| 0x06090031 | Value of parameter written too high  |
| 0x06090032 | Value of parameter written too low   |
| 0x06090036 | Maximum value is less than minimum value   |
| 0x08000000 | general error  |
| 0x08000020 | Data cannot be transferred or stored to the application  |
| 0x08000021 | Data cannot be transferred or stored to the application because of local control   |
| 0x08000022 | Data cannot be transferred or stored to the application because of the present device state  |
| 0x08000023 | Object directory dynamic generation fails or no object directory is present (e.g. object directory is generated from file and generation fails because of an file error) |

## Object directory

### Structure

The CANopen object directory contains all relevant CANopen objects for the bus coupler. Every entry in the object directory is marked by a 16Bit index.

If an object exists of several components (e.g. object type Array or Record), the components are marked via an 8Bit sub-index.

The object name describes its function. The data type attribute specifies the data type of the entry.

The access attribute defines, if the entry may only be read, only be written or read and written.

The object directory is divided into the following 3 parts:

### Communication specific profile area (0x1000 – 0x1FFF)

This area contains the description of all relevant parameters for the communication.

|                                    |  |
|------------------------------------|--|
| 0x1000 – 0x1018                    | General communication specific parameters (e.g. device name)   |
| 0x1400 – 0x140F                    | Communication parameters (e.g. identifier) of the receive PDOs   |
| 0x1600 – 0x160F                    | Mapping parameters of the receive PDOs<br>The mapping parameters contain the cross-references to the application objects that are mapped into the PDOs and the data width of the depending object. |
| 0x1800 – 0x180F<br>0x1A00 – 0x1A0F | Communication and mapping parameters of the transmit PDOs  |

### Manufacturer specific profile area (0x2000 – 0x5FFF)

Here you may find the manufacturer specific entries like e.g. PDO Control, CAN baudrate (baudrate after RESET) etc..

### Standardized device profile area (0x6000 – 0x9FFF)

This area contains the objects for the device profile acc. DS-401.



### Note!

For the CiA norms are exclusively available in English, we adapted the object tables. Some entries are described below the according tables.

**Object directory  
overview**

| Index           |   | Content of Object  |
|-----------------|---|--|
| 0x1000          |   | Device type  |
| 0x1001          |   | Error register   |
| 0x1003          |   | Error store  |
| 0x1004          |   | Number of PDOs   |
| 0x1005          |   | SYNC identifier  |
| 0x1006          |   | SYNC interval  |
| 0x1008          |   | Device name  |
| 0x1009          |   | Hardware version   |
| 0x100A          |   | Software version   |
| 0x100B          |   | Node number  |
| 0x100C          |   | Guard time   |
| 0x100D          |   | Life time factor   |
| 0x100E          |   | Node Guarding Identifier   |
| 0x1010          | X | Save parameter   |
| 0x1011          | X | Load parameter   |
| 0x1014          |   | Emergency COB-ID   |
| 0x1016          | X | Heartbeat consumer time  |
| 0x1017          | X | Heartbeat producer time  |
| 0x1018          |   | Device identification  |
| 0x1027          |   | Module list  |
| 0x1029          |   | Error behavior   |
| 0x1400 - 0x1409 | X | Communication parameter for receive PDOs (RxPDO, Master to Slave)  |
| 0x1600 - 0x1609 | X | Mapping parameter for receive PDOs (RxPDO)                         |
| 0x1800 - 0x1809 | X | Communication parameter for transmit PDOs (TxPDO, Slave to Master) |
| 0x1A00 - 0x1A09 | X | Mapping parameter for transmit PDOs (TxPDO)                        |
| 0x2001          |   | CAN-Baudrate   |
| 0x2100          |   | Kill EEPROM  |
| 0x2101          |   | SJA1000  |
| 0x2400          | X | PDO Control  |
| 0x3001 - 0x3010 | X | Module Parameterization  |
| 0x3401          | X | Module Parameterization  |
| 0x6000          |   | Digital-Input-8-Bit Array (see DS 401)                             |
| 0x6002          | X | Polarity Digital-Input-8-Bit Array (see DS 401)                    |
| 0x6100          |   | Digital-Input-16-Bit Array (see DS 401)                            |
| 0x6102          |   | Polarity Digital-Input-16-Bit Array (v DS 401)                     |
| 0x6120          |   | Digital-Input-32Bit Array (see DS 401)                             |
| 0x6122          |   | Polarity Digital-Input-32-Bit Array (see DS 401)                   |
| 0x6200          |   | Digital-Output-8-Bit Array (see DS 401)                            |
| 0x6202          | X | Polarity Digital-Output-8-Bit Array (see DS 401)                   |
| 0x6206          | X | Fault Mode Digital-Output-8-Bit Array (see DS 401)                 |
| 0x6207          | X | Fault State Digital-Output-8-Bit Array (see DS 401)                |
| 0x6300          |   | Digital-Output-16-Bit Array (see DS 401)                           |

*continue ...*



**... continued  
object directory  
overview**

| Index  |   | Content of Object                                     |
|--------|---|---|
| 0x6302 |   | Polarity Digital-Output-16-Bit Array (see DS 401)     |
| 0x6306 |   | Fault Mode Digital-Output-16-Bit Array (see DS 401)   |
| 0x6307 |   | Fault State Digital-Output-16-Bit Array (see DS 401)  |
| 0x6320 |   | Digital-Output-32-Bit Array (see DS 401)              |
| 0x6322 |   | Polarity Digital-Output-32-Bit Array (see DS 401)     |
| 0x6326 |   | Fault Mode Digital-Output-32-Bit Array (see DS 401)   |
| 0x6327 |   | Fault State Digital-Output-32-Bit Array (see DS 401)  |
| 0x6401 |   | Analog-Input Array (see DS 401)                       |
| 0x6411 |   | Analog-Output Array (see DS 401)                      |
| 0x6421 | X | Analog-Input Interrupt Trigger Array (see DS 401)     |
| 0x6422 |   | Analog-Input Interrupt Source Array (see DS 401)      |
| 0x6423 | X | Analog-Input Interrupt Enable (see DS 401)            |
| 0x6424 | X | Analog-Input Interrupt Upper Limit Array (see DS 401) |
| 0x6425 | X | Analog-Input Interrupt Lower Limit Array (see DS 401) |
| 0x6426 | X | Analog-Input Interrupt Delta Limit Array (see DS 401) |
| 0x6443 | X | Fault Mode Analog-Output Array (see DS 401)           |
| 0x6444 | X | Fault State Analog-Output Array (see DS 401)          |

X = save into EEPROM

**Device Type**

| Index  | Sub-index | Name        | Type       | Attr. | Map. | Default value | Meaning                  |
|--------|-----------|-------------|------------|-------|------|---------------|--------------------------|
| 0x1000 | 0         | Device Type | Unsigned32 | ro    | N    | 0x00050191    | Statement of device type |

The 32Bit value is divided into two 16Bit fields:

| MSB                                  | LSB                   |
|--------------------------------------|-----------------------|
| <b>Additional information device</b> | <b>Profile number</b> |
| 0000 0000 0000 wxyz (bit)            | 401dec=0x0191         |

The "additional information" contains data related to the signal types of the I/O device:

- z=1 → digital inputs
- y=1 → digital outputs
- x=1 → analog inputs
- w=1 → analog outputs

**Error register**

| Index  | Sub-index | Name           | Type      | Attr. | Map. | Default value | Meaning        |
|--------|-----------|----------------|-----------|-------|------|---------------|----------------|
| 0x1001 | 0         | Error Register | Unsigned8 | ro    | Y    | 0x00          | Error register |

| Bit7    |          |          |       |          |          |          | Bit0    |
|---------|----------|----------|-------|----------|----------|----------|---------|
| ManSpec | reserved | reserved | Comm. | reserved | reserved | reserved | Generic |

- ManSpec.: Manufacturer specific error, specified in object 0x1003.
- Comm.: Communication error (overrun CAN)
- Generic: A not more precisely specified error occurred (flag is set at every error message)

**Error store**

| Index  | Sub-index  | Name                                 | Type              | Attr.     | Map.     | Default value | Meaning  |
|--------|------------|--------------------------------------|-------------------|-----------|----------|---------------|--|
| 0x1003 | 0          | Predefined error field (error store) | Unsigned8         | ro        | N        | 0x00          | Object 0x1003 contains a description of the error that has occurred in the device - sub-index 0 has the number of error states stored<br>Last error state to have occurred<br><br>...<br>A maximum of 254 error states |
|        | 1          | Actual error                         | Unsigned32        | ro        | N        |               |  |
|        | ...<br>254 | ...                                  | ...<br>Unsigned32 | ...<br>ro | ...<br>N | ...           |  |

The "predefined error field" is divided into two 16Bit fields:

| MSB                    | LSB        |
|------------------------|------------|
| Additional information | Error code |

The additional code contains the error trigger (see emergency object) and thereby a detailed error description.

New errors are always saved at sub-index 1, all the other sub-indices being appropriately incremented.

By writing a "0" to sub-index 0, the whole error memory is cleared. If there has not been an error since PowerOn, then object 0x1003 exists only of sub-index 0 with entry "0".

Via reset or PowerCycle, the error memory is cleared.

**Number of PDOs**

| Index  | Sub index | Name                                  | Type       | Attr. | Map. | Default value | Meaning                               |
|--------|-----------|---------------------------------------|------------|-------|------|---------------|---------------------------------------|
| 0x1004 | 0         | Number of PDOs supported              | Unsigned32 | ro    | N    | 0x000A000A    | Number of PDOs supported              |
|        | 1         | Number of synchronous PDOs supported  | Unsigned32 | ro    | N    | 0x000A000A    | Number of synchronous PDOs supported  |
|        | 2         | Number of asynchronous PDOs supported | Unsigned32 | ro    | N    | 0x000A000A    | Number of asynchronous PDOs supported |

The 32Bit value is divided into two 16Bit fields:

| MSB                                  | LSB                               |
|--------------------------------------|-----------------------------------|
| Number of receive (Rx)PDOs supported | Number of send (Tx)PDOs supported |

### SYNC identifier

| Index  | Sub index | Name                | Type       | Attr. | Map. | Default value | Meaning                        |
|--------|-----------|---------------------|------------|-------|------|---------------|--------------------------------|
| 0x1005 | 0         | COB-Id sync message | Unsigned32 | ro    | N    | 0x80000080    | Identifier of the SYNC message |

The lower 11Bit of the 32Bit value contain the identifier (0x80=128dez), while the MSBit indicates whether the device receives the SYNC telegram (1) or not (0).

Attention: In contrast to the PDO identifiers, the MSB being set indicates that this identifier is relevant for the node.

### SYNC interval

| Index  | Sub index | Name                       | Type       | Attr. | Map. | Default value | Meaning   |
|--------|-----------|----------------------------|------------|-------|------|---------------|---|
| 0x1006 | 0         | Communication cycle period | Unsigned32 | rw    | N    | 0x00000000    | Maximum length of the SYNC interval in $\mu$ s. |

If a value other than zero is entered here, the coupler goes into error state if no SYNC telegram is received within the set time during synchronous PDO operation.

### Synchronous Window Length

| Index  | Sub index | Name                      | Type       | Attr. | Map. | Default value | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|---------------|---|
| 0x1007 | 0         | Synchronous window length | Unsigned32 | rw    | N    | 0x00000000    | Contains the length of time window for synchronous PDOs in $\mu$ s. |

### Device name

| Index  | Sub-index | Name                     | Type           | Attr. | Map. | Default value | Meaning                        |
|--------|-----------|--------------------------|----------------|-------|------|---------------|--------------------------------|
| 0x1008 | 0         | Manufacturer device name | Visible string | ro    | N    |               | Device name of the bus coupler |

VIPA IM 253 1CA01 = VIPA CANopen slave IM 253-1CA01

VIPA IM 253 1CA30 = VIPA CANopen slave IM 253-1CA30 - ECO

Since the returned value is longer than 4Byte, the segmented SDO protocol is used for transmission.

---

**Hardware version**

| Index  | Sub-index | Name                          | Type           | Attr. | Map. | Default value | Meaning                                |
|--------|-----------|-------------------------------|----------------|-------|------|---------------|--|
| 0x1009 | 0         | Manufacturer Hardware version | Visible string | ro    | N    |               | Hardware version number of bus coupler |

VIPA IM 253 1CA01 = 1.00

VIPA IM 253 1CA30 = 1.00

Since the returned value is longer than 4Byte, the segmented SDO protocol is used for transmission.

---

**Software version**

| Index  | Sub-index | Name                          | Type           | Attr. | Map. | Default value | Meaning                                  |
|--------|-----------|-------------------------------|----------------|-------|------|---------------|--|
| 0x100A | 0         | Manufacturer Software version | Visible string | ro    | N    |               | Software version number CANopen software |

VIPA IM 253 1CA01 = 3.xx

VIPA IM 253 1CA30 = 3.xx

Since the returned value is longer than 4Byte, the segmented SDO protocol is used for transmission.

---

**Node number**

| Index  | Sub-index | Name    | Type       | Attr. | Map. | Default value | Meaning     |
|--------|-----------|---------|------------|-------|------|---------------|-------------|
| 0x100B | 0         | Node ID | Unsigned32 | ro    | N    | 0x00000000    | Node number |

The node number is supported for reasons of compatibility.

---

**Guard time**

| Index  | Sub-index | Name            | Type       | Attr. | Map. | Default value | Meaning   |
|--------|-----------|-----------------|------------|-------|------|---------------|---|
| 0x100C | 0         | Guard time [ms] | Unsigned16 | rw    | N    | 0x0000        | Interval between two guard telegrams. Is set by the NMT master or configuration tool. |

### Life time factor

| Index  | Sub-index | Name             | Type      | Attr. | Map. | Default value | Meaning  |
|--------|-----------|------------------|-----------|-------|------|---------------|--|
| 0x100D | 0         | Life time factor | Unsigned8 | rw    | N    | 0x00          | Life time factor x guard time = life time (watchdog for life guarding) |

If a guarding telegram is not received within the life time, the node enters the error state. If the life time factor and/or guard time =0, the node does not carry out any life guarding, but can itself be monitored by the master (node guarding).

### Guarding identifier

| Index  | Sub-index | Name                     | Type       | Attr. | Map. | Default value            | Meaning                             |
|--------|-----------|--------------------------|------------|-------|------|--------------------------|-------------------------------------|
| 0x100E | 0         | COB-ID Guarding Protocol | Unsigned32 | ro    | N    | 0x000007xy, xy = node ID | Identifier of the guarding protocol |

### Save parameters

| Index  | Sub-index | Name                 | Type       | Attr. | Map. | Default value | Meaning                          |
|--------|-----------|----------------------|------------|-------|------|---------------|----------------------------------|
| 0x1010 | 0         | Store Parameter      | Unsigned8  | ro    | N    | 0x01          | Number of store Options          |
|        | 1         | Store all parameters | Unsigned32 | ro    | rw   | 0x01          | Stores all (storable) Parameters |

By writing the string "save" in ASCII code (hex code: 0x65766173) into sub-index 1, the current parameters are placed into non-volatile storage (byte sequence at the bus incl. SDO protocol: 0x23 0x10 0x10 0x01 0x73 0x61 0x76 0x65).

If successful, the storage process is confirmed by the corresponding TxSDO (0x60 in the first byte).



#### Note!

For the bus coupler is not able to send or receive CAN telegrams during the storage procedure, storage is only possible when the node is in pre-operational state.

It is recommended to set the complete net to the pre-operational state before storing data to avoid a buffer overrun.

**Load default values**

| Index  | Sub-index | Name                   | Type       | Attr. | Map. | Default value | Meaning                                       |
|--------|-----------|------------------------|------------|-------|------|---------------|---|
| 0x1011 | 0         | Restore parameters     | Unsigned8  | ro    | N    | 0x01          | Number of reset options                       |
|        | 1         | Restore all parameters | Unsigned32 | rw    | N    | 0x01          | Resets all parameters to their default values |

By writing the string "load" in ASCII code (hex code: 0x64616F6C) into sub-index 1, all parameters are set back to default values (delivery state) **at next start-up (reset)** (byte sequence at the bus incl. SDO protocol: 0x23 0x11 0x10 0x01 0x6C 0x6F 0x61 0x64).

This activates the default identifiers for the PDOs.

**Emergency COB-ID**

| Index  | Sub-index | Name             | Type       | Attr. | Map. | Default value        | Meaning                              |
|--------|-----------|------------------|------------|-------|------|----------------------|--------------------------------------|
| 0x1014 | 0         | COB-ID Emergency | Unsigned32 | ro    | N    | 0x00000080 + Node_ID | Identifier of the emergency telegram |

**Consumer heartbeat time**

| Index  | Sub-index | Name                    | Type       | Attr. | Map. | Default value | Meaning                 |
|--------|-----------|-------------------------|------------|-------|------|---------------|-------------------------|
| 0x1016 | 0         | Consumer heartbeat time | Unsigned8  | ro    | N    | 0x05          | Number of entries       |
|        | 1         |                         | Unsigned32 | rw    | N    | 0x00000000    | Consumer heartbeat time |

Structure of the "Consumer Heartbeat Time" entry:

|            |           |           |                |
|------------|-----------|-----------|----------------|
| Bits       | 31-24     | 23-16     | 15-0           |
| Value      | Reserved  | Node-ID   | Heartbeat time |
| Encoded as | Unsigned8 | Unsigned8 | Unsigned16     |

As soon as you try to configure a consumer heartbeat time unequal zero for the same node-ID, the node interrupts the SDO download and throws the error code 0604 0043hex.

**Producer heartbeat time**

| Index  | Sub-index | Name                    | Type       | Attr. | Map. | Default value | Meaning                                   |
|--------|-----------|-------------------------|------------|-------|------|---------------|---|
| 0x1017 | 0         | Producer heartbeat time | Unsigned16 | rw    | N    | 0x0000        | Defines the cycle time of heartbeat in ms |

**Identity Object**

| Index  | Sub-index | Name            | Type       | Attr. | Map. | Default value   | Meaning   |
|--------|-----------|-----------------|------------|-------|------|-----------------|---|
| 0x1018 | 0         | Identity Object | Unsigned8  | ro    | N    | 0x04            | Contains general information about the device (number of entries) |
|        | 1         | Vendor ID       | Unsigned32 | ro    | N    | 0xAFFEAFFE<br>* | Vendor ID   |
|        | 2         | Product Code    | Unsigned32 | ro    | N    |                 | Product Code  |
|        | 3         | Revision Number | Unsigned32 | ro    | N    |                 | Revision Number   |
|        | 4         | Serial Number   | Unsigned32 | ro    | N    |                 | Serial Number   |

\*) Default value Product Code: at 253-1CA01: 0x2531CA01  
 at 253-1CA30: 0x2531CA30

**Modular Devices**

| Index  | Sub-index | Name                        | Type       | Attr. | Map. | Default value | Meaning   |
|--------|-----------|-----------------------------|------------|-------|------|---------------|---|
| 0x1027 | 0         | Number of connected modules | Unsigned8  | ro    | N    |               | Contains general information about the device (number of entries) |
|        | 1         | Module 1                    | Unsigned16 | ro    | N    |               | Identification number of Module 1                                 |
|        | ...       | ...                         | ...        | ...   | ...  |               | ...   |
|        | N         | Module N                    | Unsigned16 | ro    | N    |               | Identification number of Module N                                 |



**Module types**

| Module type    | Identification (hex) | No. of Digital Input-Byte | No. of Digital Output-Byte |
|----------------|----------------------|---------------------------|----------------------------|
| DI 8           | 9FC1h                | 1                         | -                          |
| DI 8 - Alarm   | 1FC1h                | 1                         | -                          |
| DI 16          | 9FC2h                | 2                         | -                          |
| DI 16 / 1C     | 08C0h                | 6                         | 6                          |
| DI 32          | 9FC3h                | 4                         | -                          |
| DO 8           | AFC8h                | -                         | 1                          |
| DO 16          | AFD0h                | -                         | 2                          |
| DO 32          | AFD8h                | -                         | 4                          |
| DIO 8          | BFC9h                | 1                         | 1                          |
| DIO 16         | BFD2h                | 2                         | 2                          |
| AI2            | 15C3h                | 4                         | -                          |
| AI4            | 15C4h                | 8                         | -                          |
| AI4 - fast     | 11C4h                | 8                         | -                          |
| AI8            | 15C5h                | 16                        | -                          |
| AO2            | 25D8h                | -                         | 4                          |
| AO4            | 25E0h                | -                         | 8                          |
| AO8            | 25E8h                | -                         | 16                         |
| AI2 / AO2      | 45DBh                | 4                         | 4                          |
| AI4 / AO2      | 45DCh                | 8                         | 4                          |
| SM 238         | 45DCh                | 8                         | 4                          |
|                | 38C4h                | 16                        | 16                         |
| CP 240         | 1CC1h                | 16                        | 16                         |
| FM 250         | B5F4h                | 10                        | 10                         |
| FM 250-SSI     | B5DBh                | 4                         | 4                          |
| FM 253, FM 254 | 18CBh                | 16                        | 16                         |

**Error Behavior**

| Index  | Sub-index | Name                        | Type      | Attr. | Map. | Default value | Meaning                     |
|--------|-----------|-----------------------------|-----------|-------|------|---------------|-----------------------------|
| 0x1029 | 0         | Error behavior              | Unsigned8 | ro    | N    | 0x02          | Number of Error Classes     |
|        | 1         | Communication Error         | Unsigned8 | ro    | N    | 0x00          |                             |
|        | 2         | Manufacturer specific error | Unsigned8 | ro    | N    | 0x00          | Manufacturer specific error |

As soon as a device failure is detected in "operational" state, the module should automatically change into the "pre-operational" state.

If e.g. an "Error behavior" is implemented, the module may be configured that its going into STOP at errors.

The following error classes may be monitored:

- 0 = pre-operational
- 1 = no state change
- 2 = stopped
- 3 = reset after 2 seconds

---

**Communication  
parameter RxPDO1**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1400 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000200 + NODE_ID | COB-ID RxPDO1   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

Sub-index 1 (COB-ID): The lower 11Bit of the 32Bit value (Bits 0-10) contain the CAN identifier, the MSBit (Bit 31) shows if the PDO is active (0) or not (1), Bit 30 shows if a RTR access to this PDO is permitted (0) or not (1).

The sub-index 2 contains the transmission type.

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**Communication  
parameter RxPDO2**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1401 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000300 + NODE_ID | COB-ID RxPDO2   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

---

**Communication  
parameter RxPDO3**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1402 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000400 + NODE_ID | COB-ID RxPDO3   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

---

**Communication  
parameter RxPDO4**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1403 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000500 + NODE_ID | COB-ID RxPDO4   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

---

**Communication  
parameter RxPDO5**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1404 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000780 + NODE_ID | COB-ID RxPDO5   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

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**Communication  
parameter RxPDO6**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1405 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000240 + NODE_ID | COB-ID RxPDO6   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

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**Communication  
parameter RxPDO7**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1406 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000340 + NODE_ID | COB-ID RxPDO7   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

---

**Communication  
parameter RxPDO8**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1407 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000440 + NODE_ID | COB-ID RxPDO8   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

---

**Communication  
parameter RxPDO9**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1408 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC0000540 + NODE_ID | COB-ID RxPDO9   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

### Communication parameter RxPDO10

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1409 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x02                 | Communication parameter for the first receive PDOs, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0xC00007C0 + NODE_ID | COB-ID RxPD10   |
|        | 2         | transm. type       | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |

### Mapping RxPDO1

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value | Meaning   |
|--------|-----------|--------------------|------------|-------|------|---------------|---|
| 0x1600 | 0         | Number of Elements | Unsigned8  | rw    | N    | 0x01          | Mapping parameter of the first receive PDO; sub-index 0: number of mapped objects |
|        | 1         | 1st mapped object  | Unsigned32 | rw    | N    | 0x62000108    | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                |
|        | 2         | 2nd mapped object  | Unsigned32 | rw    | N    | 0x62000208    | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                |
|        | ...       | ...                | ...        | ...   | ...  | ...           | ...   |
|        | 8         | 8th mapped         | Unsigned32 | rw    | N    | 0x62000808    | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                |

The first receive PDO (RxPDO1) is per default for the digital outputs. Depending on the number of the inserted outputs, the needed length of the PDO is calculated and mapped into the according objects.

For the digital outputs are organized in bytes, the length of the PDO can be directly seen in sub-index 0.

If the mapping is changed, the entry in sub-index 0 has to be adjusted accordingly.

**Mapping RxPDO2**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value | Meaning   |
|--------|-----------|--------------------|------------|-------|------|---------------|---|
| 0x1601 | 0         | Number of Elements | Unsigned8  | rw    | N    | 0x01          | Mapping parameter of the second receive PDO; sub-index 0: number of mapped objects (2 byte index, 1 byte sub-index, 1 byte bit-width) |
|        | 1         | 1st mapped object  | Unsigned32 | rw    | N    | 0x64110110    |   |
|        | 2         | 2nd mapped object  | Unsigned32 | rw    | N    | 0x64110210    |   |
|        | ...       | ...                | ...        | ...   | ...  | ...           |   |
|        | 8         | 8th mapped         | Unsigned32 | rw    | N    | 0x00000000    | (2 byte index, 1 byte sub-index, 1 byte bit-width)  |

The 2. receive PDO (RxPDO2) is per default for the analog outputs. Depending on the number of the inserted outputs, the needed length of the PDO is calculated and the according objects are mapped.

For the digital outputs are organized in words, the length of the PDO can be directly seen in sub-index 0.

If the mapping is changed, the entry in sub-index 0 has to be adjusted accordingly.

**Mapping RxPDO3-  
RxPDO10**

| Index                 | Sub-index | Name               | Type       | Attr. | Map. | Default value | Meaning  |
|-----------------------|-----------|--------------------|------------|-------|------|---------------|--|
| 0x1602<br>-<br>0x1609 | 0         | Number of Elements | Unsigned8  | rw    | N    | 0x01          | Mapping parameter of the 3rd to 10th receive PDO; sub-index 0: number of mapped objects (2 byte index, 1 byte sub-index, 1 byte bit-width) |
|                       | 1         | 1st mapped object  | Unsigned32 | rw    | N    | 0x00000000    |  |
|                       | 2         | 2 nd mapped object | Unsigned32 | rw    | N    | 0x00000000    |  |
|                       | ...       | ...                | ...        | ...   | ...  | ...           |  |
|                       | 8         | 8th mapped         | Unsigned32 | rw    | N    | 0x00000000    | (2 byte index, 1 byte sub-index, 1 byte bit-width)   |

The receive PDOs 3 to 10 (RxPDO3) get an automatic default mapping via the coupler depending from the connected terminals. The procedure is described under "PDO mapping".

### Communication parameter TxPDO1

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning  |
|--------|-----------|--------------------|------------|-------|------|----------------------|--|
| 0x1800 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter of the first transmit PDO, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x80000180 + NODE_ID | COB-ID TxPDO1  |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO   |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]  |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]   |

Sub-index 1 (COB-ID): The lower 11Bit of the 32Bit value (Bits 0-10) contain the CAN identifier, the MSBit (Bit 31) shows if the PDO is active (0) or not (1), Bit 30 shows if a RTR access to this PDO is permitted (0) or not (1). The sub-index 2 contains the transmission type, sub-index 3 the repetition delay time between two equal PDOs. If an event timer exists with a value unequal 0, the PDO is transmitted when the timer exceeds.

If a inhibit timer exists, the event is delayed for this time.

### Communication parameter TxPDO2

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1801 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter of the second transmit PDO, sub-index 0: number of following parameters |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x80000280 + NODE_ID | COB-ID TxPDO2   |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO  |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]   |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]  |

### Communication parameter TxPDO3

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1802 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 3rd transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x80000380 + NODE_ID | COB-ID TxPDO3                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |

### Communication parameter TxPDO4

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1803 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 4th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x80000480 + NODE_ID | COB-ID TxPDO4                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |

### Communication parameter TxPDO5

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1804 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 5th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x80000680 + NODE_ID | COB-ID TxPDO5                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |



### Communication parameter TxPDO6

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1805 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 6th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x800001C0 + NODE_ID | COB-ID TxPDO6                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |

### Communication parameter TxPDO7

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1806 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 7th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x800002C0 + NODE_ID | COB-ID TxPDO7                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |

### Communication parameter TxPDO8

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1807 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 8th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x800003C0 + NODE_ID | COB-ID TxPDO8                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |

### Communication parameter TxPDO9

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning   |
|--------|-----------|--------------------|------------|-------|------|----------------------|---|
| 0x1808 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 9th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x800004C0 + NODE_ID | COB-ID TxPDO9                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                      |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                 |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                        |

### Communication parameter TxPDO10

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value        | Meaning  |
|--------|-----------|--------------------|------------|-------|------|----------------------|--|
| 0x1809 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x05                 | Communication parameter for the 10th transmit PDO. |
|        | 1         | COB-ID             | Unsigned32 | rw    | N    | 0x800006C0 + NODE_ID | COB-ID TxPDO10                                     |
|        | 2         | Transmission type  | Unsigned8  | rw    | N    | 0xFF                 | Transmission type of the PDO                       |
|        | 3         | Inhibit time       | Unsigned16 | rw    | N    | 0x0000               | Repetition delay [value x 100 µs]                  |
|        | 5         | Event time         | Unsigned16 | rw    | N    | 0x0000               | Event timer [value x 1 ms]                         |

### Mapping TxPDO1

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|--------------------|------------|-------|------|------------------------------------|--|
| 0x1A00 | 0         | Number of Elements | Unsigned8  | rw    | N    | depending on the components fitted | Mapping parameter of the first transmit PDO; sub-index 0: number of mapped objects |
|        | 1         | 1st mapped object  | Unsigned32 | rw    | N    | 0x60000108                         | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                 |
|        | 2         | 2nd mapped object  | Unsigned32 | rw    | N    | 0x60000208                         | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                 |
|        | ...       | ...                | ...        | ...   | ...  | ...                                | ...  |
|        | 8         | 8th mapped object  | Unsigned32 | rw    | N    | 0x60000808                         | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                 |

*continue ...*

**... continue**  
**Mapping TxPDO1**

The first send PDO (TxPDO1) is per default for digital inputs. Depending on the number of the inserted inputs, the needed length of the PDO is calculated and the according objects are mapped.

For the digital inputs are organized in bytes, the length of the PDO can be directly seen in sub-index 0.

If the mapping is changed, the entry in sub-index 0 has to be adjusted accordingly.

**Mapping TxPDO2**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|--------------------|------------|-------|------|------------------------------------|---|
| 0x1A01 | 0         | Number of Elements | Unsigned8  | rw    | N    | depending on the components fitted | Mapping parameter of the second transmit PDO; sub-index 0: number of mapped objects |
|        | 1         | 1st mapped object  | Unsigned32 | rw    | N    | 0x64010110                         | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                  |
|        | 2         | 2nd mapped object  | Unsigned32 | rw    | N    | 0x64010210                         | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                  |
|        | ...       | ...                | ...        | ...   | ...  | ...                                | ...   |
|        | 8         | 8th mapped object  | Unsigned32 | rw    | N    | 0x00000000                         | (2 byte index, 1 byte sub-index, 1 byte bit-width)                                  |

The 2<sup>nd</sup> send PDO (RxPDO2) is per default for the analog inputs. Depending on the number of the inserted outputs, the needed length of the PDO is calculated and the according objects are mapped.

For the digital outputs are organized in words, the length of the PDO can be directly seen in sub-index 0.

If the mapping is changed, the entry in sub-index 0 has to be adjusted accordingly.

**Mapping TxPDO3-TxPDO10**

| Index           | Sub-index | Name               | Type       | Attr. | Map. | Default value                      | Meaning  |
|-----------------|-----------|--------------------|------------|-------|------|------------------------------------|--|
| 0x1A02 - 0x1A09 | 0         | Number of Elements | Unsigned8  | rw    | N    | depending on the components fitted | Mapping parameter of the 3rd to 10 th transmit PDO; sub-index 0: number of mapped objects (2 byte index, 1 byte sub-index, 1 byte bit-width) |
|                 | 1         | 1st mapped object  | Unsigned32 | rw    | N    | 0x00000000                         |  |
|                 | 2         | 2nd mapped object  | Unsigned32 | rw    | N    | 0x00000000                         |  |
|                 | ...       | ...                | ...        | ...   | ...  | ...                                |  |
|                 | 8         | 8th mapped object  | Unsigned32 | rw    | N    | 0x00000000                         |  |

The send PDOs 3 to 10 (RxPDO3) get an automatic default mapping via the coupler depending from the connected terminals. The procedure is described under "PDO mapping".

**CAN baudrate**

| Index  | Sub-index | Name         | Type      | Attr. | Map. | Default value | Meaning              |
|--------|-----------|--------------|-----------|-------|------|---------------|----------------------|
| 0x2001 | 0         | CAN-Baudrate | Unsigned8 | rw    | N    | 0x01          | Setting CAN-Baudrate |

This index entry writes a new baudrate into the EEPROM. At the next start-up (reset) the CAN coupler starts with the new baudrate.

| Value | CAN baudrate |
|-------|--------------|
| "00"  | 1MBaud       |
| "01"  | 500kBaud     |
| "02"  | 250kBaud     |
| "03"  | 125kBaud     |
| "04"  | 100kBaud     |
| "05"  | 50kBaud      |
| "06"  | 20kBaud      |
| "07"  | 10kBaud      |
| "08"  | 800kBaud     |

**KILL EEPROM**

| Index  | Sub-index | Name        | Type    | Attr. | Map. | Default value | Meaning     |
|--------|-----------|-------------|---------|-------|------|---------------|-------------|
| 0x2100 | 0         | KILL EEPROM | Boolean | wo    | N    |               | KILL EEPROM |

The KILL EEPROM is supported for reasons of compatibility.

Writing to index 0x2100 deletes all stored identifiers from the EEPROM.

The CANopen coupler start **at the next start-up (reset)** with the default configuration.

**SJA1000  
Message Filter**

| Index  | Sub-index | Name               | Type      | Attr. | Map. | Default value | Meaning                |
|--------|-----------|--------------------|-----------|-------|------|---------------|------------------------|
| 0x2101 | 0         | Number of Elements | Unsigned8 | ro    | N    | 0x02          | SJA1000 Message Filter |
|        | 1         | Acceptance mask    | Unsigned8 | ro    | N    |               | Acceptance mask        |
|        | 2         | Acceptance code    | Unsigned8 | ro    | N    |               | Acceptance code        |

With the help of the acceptance filter, the CAN controller is able to allow passing of received messages to the RXFIFO only when the identifier bits of the received message are equal to the predefined ones within the acceptance filter. The acceptance filter is defined via the acceptance code register and the acceptance mask register.

These filters are updated after start-up and communication reset.

Acceptance mask: The acceptance mask register qualifies which of the corresponding bits of the acceptance code are relevant (AM.X = 0) and which ones are 'don't care' (AM.X = 1) for acceptance filtering.

Acceptance code: The acceptance code bits (AC.7 to AC.0) and the eight most significant bits of the message identifier (ID.10 to ID.3) have to be in the same bit positions which are marked as relevant by the acceptance mask bits (AM.7 to AM.0). If the following condition is fulfilled, the messages are accepted:

$$0(\text{ID.10 to ID.3}) \equiv (\text{AC.7 to AC.0}) \vee (\text{AM.7 to AM.0}) \equiv 11111111$$

**PDO control**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value | Meaning                 |
|--------|-----------|--------------------|------------|-------|------|---------------|-------------------------|
| 0x2400 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x0A          | Time control for RxPDOs |
|        | 1         | RxPDO1             | Unsigned16 | rw    | N    | 0x0000        | Timer value [ms]        |
|        | 2         | RxPDO2             | Unsigned16 | rw    | N    | 0x0000        | Timer value [ms]        |
|        | ...       | ...                | ...        | ...   | ...  | ...           | ...                     |
|        | 10        | RxPDO10            | Unsigned16 | rw    | N    | 0x0000        | Timer value [ms]        |

The control starts as soon as the timer is unequal 0. Every received RxPDO resets the timer. When the timer has been expired, the CAN coupler switches into the state "pre-operational" and sends an emergency telegram.

**Module  
Parameterization**

| Index              | Sub-index | Name               | Type       | Attr. | Map. | Default value                      | Meaning  |
|--------------------|-----------|--------------------|------------|-------|------|------------------------------------|--|
| 0x3001 -<br>0x3010 | 0         | Number of Elements | Unsigned8  | ro    | N    | 0x04 or 0x00                       | Number of entries<br>0x04 : module available<br>0x00 : no module available |
|                    | 1         | Prm 0 to 3         | Unsigned32 | rw    | N    | depending on the components fitted | Parameter bytes 0 to 3   |
|                    | 2         | Prm 4 to 7         | Unsigned32 | rw    | N    | depending on the components fitted | Parameter bytes 4 to 7   |
|                    | 3         | Prm 8 to 11        | Unsigned32 | rw    | N    | depending on the components fitted | Parameter bytes 8 to 11  |
|                    | 4         | Prm 12 to 15       | Unsigned32 | rw    | N    | depending on the components fitted | Parameter bytes 12 to 15   |

Via the indices 0x3001 to 0x3010 you may parameterize the analog modules, counter and communication modules.

**Default configuration**

|        |  |
|--------|--|
| AI4    | 0x00, 0x00, 0x28, 0x28, 0x28, 0x28, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |
| AI8    | 0x00, 0x00, 0x26, 0x26, 0x26, 0x26, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |
| AO4    | 0x00, 0x00, 0x09, 0x09, 0x09, 0x09, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |
| AI/AO  | 0x00, 0x00, 0x09, 0x09, 0x09, 0x09, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |
| CP 240 | 0x00, 0x00, 0x00, 0x00, 0x00, 0x13, 0x06, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |
| FM 250 | 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |
| FM 254 | 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00, 0x00 |

**Example 1 Set AI4 to mode 0x2C**

**Read default configuration**

```

Read SubIndex 0 M2S: 0x40 0x01 0x30 0x00 0x00 0x00 0x00 0x00
                  S2M: 0x4F 0x01 0x30 0x00 0x04 0x00 0x00 0x00
Read SubIndex 1 M2S: 0x40 0x01 0x30 0x01 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x01 0x00 0x00 0x28 0x28
Read SubIndex 2 M2S: 0x40 0x01 0x30 0x02 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x02 0x28 0x28 0x00 0x00
Read SubIndex 3 M2S: 0x40 0x01 0x30 0x03 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x03 0x00 0x00 0x00 0x00
Read SubIndex 4 M2S: 0x40 0x01 0x30 0x04 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x04 0x00 0x00 0x00 0x00
    
```

**Write new configuration**

```

Write SubIndex 1 M2S: 0x23 0x01 0x30 0x01 0x00 0x00 0x2C 0x2C
                  S2M: 0x60 0x01 0x30 0x01 0x00 0x00 0x00 0x00
Write SubIndex 2 M2S: 0x23 0x01 0x30 0x02 0x2C 0x2C 0x00 0x00
                  S2M: 0x60 0x01 0x30 0x02 0x00 0x00 0x00 0x00
    
```

**Read new configuration**

```

Read SubIndex 0 M2S: 0x40 0x01 0x30 0x00 0x00 0x00 0x00 0x00
                  S2M: 0x4F 0x01 0x30 0x00 0x04 0x00 0x00 0x00
Read SubIndex 1 M2S: 0x40 0x01 0x30 0x01 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x01 0x00 0x00 0x2C 0x2C
Read SubIndex 2 M2S: 0x40 0x01 0x30 0x02 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x02 0x2C 0x2C 0x00 0x00
Read SubIndex 3 M2S: 0x40 0x01 0x30 0x03 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x03 0x00 0x00 0x00 0x00
Read SubIndex 4 M2S: 0x40 0x01 0x30 0x04 0x00 0x00 0x00 0x00
                  S2M: 0x43 0x01 0x30 0x04 0x00 0x00 0x00 0x00
    
```

**Example 2 Set FM250 to Counter Mode 0x08 and 0x0B****Read default configuration**

Read SubIndex 0 M2S: 0x40 0x02 0x30 0x00 0x00 0x00 0x00 0x00  
S2M: 0x4F 0x02 0x30 0x00 0x04 0x00 0x00 0x00  
Read SubIndex 1 M2S: 0x40 0x02 0x30 0x01 0x00 0x00 0x00 0x00  
S2M: 0x43 0x02 0x30 0x01 0x00 0x00 0x00 0x00

**Write new configuration**

Write SubIndex 1 M2S: 0x23 0x02 0x30 0x01 0x08 0x0B 0x00 0x00  
S2M: 0x60 0x02 0x30 0x01 0x00 0x00 0x00 0x00

**Read new configuration**

Read SubIndex 0 M2S: 0x40 0x02 0x30 0x00 0x00 0x00 0x00 0x00  
S2M: 0x4F 0x02 0x30 0x00 0x04 0x00 0x00 0x00  
Read SubIndex 1 M2S: 0x40 0x02 0x30 0x01 0x00 0x00 0x00 0x00  
S2M: 0x43 0x02 0x30 0x01 0x08 0x0B 0x00 0x00



**Module parameterization**

| Index  | Sub-index | Name               | Type       | Attr. | Map. | Default value                      | Meaning           |
|--------|-----------|--------------------|------------|-------|------|------------------------------------|-------------------|
| 0x3401 | 0x00      | Number of Elements | Unsigned8  | ro    | N    | depending on the components fitted | Number of entries |
|        | 0x01      | 1st mapped object  | Unsigned32 | rw    | N    |                                    |                   |
|        | ...       | ...                | ...        | ...   | ...  |                                    |                   |
|        | 0x40      | 8th mapped object  | Unsigned32 | rw    | N    |                                    |                   |

The index 0x3401 is supported for reasons of compatibility.  
 Use index 3001 to 3010 for new projects. Alternative options to write/read analog parameters:  
 Sub-index 0...0x40 (256 bytes):  
 Sub-index 0: number of sub-indices  
 Sub-index 1: parameter byte 0 ... 3  
 ...  
 Sub-index 0x20: parameter byte 124 ... 127  
 Every sub-index consists of 2 data words. Enter your parameter bytes here. Every analog input or output module has 16Byte parameter data, i.e. they occupy 4 sub-indices, e.g.:

1. analog module sub-indices 1 to 4,
2. analog module sub-indices 5 to 8,
3. analog module sub-indices 9 to 12.

**8bit digital inputs**

| Index  | Sub-Index | Name                     | Type      | Attr. | Map. | Default value | Meaning                                       |
|--------|-----------|--------------------------|-----------|-------|------|---------------|---|
| 0x6000 | 0x00      | 8bit digital input block | Unsigned8 | ro    | N    | 0x01          | Number of available digital 8bit input blocks |
|        | 0x01      | 1st input block          | Unsigned8 | ro    | Y    |               |   |
|        | ...       | ...                      | ...       | ...   | ...  |               |   |
|        | 0x48      | 72nd input block         | Unsigned8 | ro    | Y    |               |   |

### 8bit polarity digital inputs

| Index  | Sub-Index | Name                     | Type      | Attr. | Map. | Default value | Meaning                                       |
|--------|-----------|--------------------------|-----------|-------|------|---------------|---|
| 0x6002 | 0x00      | 8bit digital input block | Unsigned8 | ro    | N    | 0x01          | Number of available digital 8bit input blocks |
|        | 0x01      | 1st input block          | Unsigned8 | rw    | N    | 0x00          | 1st polarity digital input block              |
|        | ...       | ...                      | ...       | ...   | ...  | ...           | ...   |
|        | 0x48      | 72nd input block         | Unsigned8 | rw    | N    | 0x00          | 72nd polarity digital input block             |

Individual inverting of input polarity:

1 = input inverted

0 = input not inverted

### 16bit digital inputs

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|--|
| 0x6100 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | depending on the fitted components | Number of available digital 16bit input blocks |
|        | 0x01      | 1st input block           | Unsigned16 | ro    | N    |                                    | 1st digital input block                        |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...  |
|        | 0x24      | 36nd input block          | Unsigned16 | ro    | N    |                                    | 36nd digital input block                       |

**16bit polarity digital inputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|--|
| 0x6102 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | depending on the components fitted | Number of available digital 16bit input blocks |
|        | 0x01      | 1st input block           | Unsigned16 | rw    | N    | 0x0000                             | 1st polarity digital input block               |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...  |
|        | 0x24      | 36th input block          | Unsigned16 | rw    | N    | 0x0000                             | 36th polarity digital input block              |

Individual inverting of input polarity:

- 1 = input inverted
- 0 = input not inverted

**32bit digital inputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|--|
| 0x6120 | 0x00      | 32bit digital input block | Unsigned8  | ro    | N    | depending on the components fitted | Number of available digital 32bit input blocks |
|        | 0x01      | 1st input block           | Unsigned32 | ro    | N    |                                    | 1st digital input block                        |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...  |
|        | 0x12      | 18th input block          | Unsigned32 | ro    | N    |                                    | 18th digital input block                       |

### 32bit polarity digital inputs

| Index  | Sub-Index | Name                     | Type       | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|--------------------------|------------|-------|------|------------------------------------|--|
| 0x6122 | 0x00      | 8bit digital input block | Unsigned8  | ro    | N    | depending on the components fitted | Number of available digital 32bit input blocks |
|        | 0x01      | 1st input block          | Unsigned32 | rw    | N    | 0x00000000                         | 1st polarity digital input block               |
|        | ...       | ...                      | ...        | ...   | ...  | ...                                | ...  |
|        | 0x12      | 18th input block         | Unsigned32 | rw    | N    | 0x00000000                         | 18th polarity digital input block              |

Individual inverting of input polarity:

1 = input inverted

0 = input not inverted

### 8bit digital outputs

| Index  | Sub-Index | Name                      | Type      | Attr. | Map. | Default value | Meaning  |
|--------|-----------|---------------------------|-----------|-------|------|---------------|--|
| 0x6200 | 0x00      | 8bit digital output block | Unsigned8 | ro    | N    | 0x01          | Number of available digital 8bit output blocks |
|        | 0x01      | 1st output block          | Unsigned8 | rw    | Y    |               | 1st digital output block                       |
|        | ...       | ...                       | ...       | ...   | ...  | ...           | ...  |
|        | 0x48      | 72nd output block         | Unsigned8 | rw    | Y    |               | 72nd digital output block                      |

**8bit change  
polarity digital  
outputs**

| Index  | Sub-Index | Name                      | Type      | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|---------------------------|-----------|-------|------|------------------------------------|--|
| 0x6202 | 0x00      | 8bit digital output block | Unsigned8 | ro    | N    | Depending on the components fitted | Number of available digital 8bit output blocks |
|        | 0x01      | 1st output block          | Unsigned8 | rw    | N    | 0x00                               | 1st polarity digital output block              |
|        | ...       | ...                       | ...       | ...   | ...  | ...                                | ...  |
|        | 0x48      | 72nd output block         | Unsigned8 | rw    | N    | 0x00                               | 72nd polarity digital output block             |

Individual inverting of input channels:

- 1 = input inverted
- 0 = input not inverted

**8bit error mode  
digital outputs**

| Index  | Sub-Index | Name                      | Type      | Attr. | Map. | Default value | Meaning  |
|--------|-----------|---------------------------|-----------|-------|------|---------------|--|
| 0x6206 | 0x00      | 8bit digital output block | Unsigned8 | ro    | N    | 0x01          | Number of available digital 8bit output blocks |
|        | 0x01      | 1st output block          | Unsigned8 | rw    | N    | 0xFF          | 1st error mode digital output block            |
|        | ...       | ...                       | ...       | ...   | ...  | ...           | ...  |
|        | 0x48      | 72nd output block         | Unsigned8 | rw    | N    | 0xFF          | 72nd error mode digital output block           |

This object indicates whether an output is set to a pre-defined error value (set in object 0x6207) in case of an internal device failure.

- 1 = overtake the value from object 0x6207
- 0 = keep output value in case of error

**8bit error value digital outputs**

| Index  | Sub-Index | Name                      | Type      | Attr. | Map. | Default value                      | Meaning  |
|--------|-----------|---------------------------|-----------|-------|------|------------------------------------|--|
| 0x6207 | 0x00      | 8bit digital output block | Unsigned8 | ro    | N    | Depending on the components fitted | Number of available digital 8bit output blocks |
|        | 0x01      | 1st output block          | Unsigned8 | rw    | N    | 0x00                               | 1st error value digital output block           |
|        | ...       | ...                       | ...       | ...   | ...  | ...                                | ...  |
|        | 0x48      | 72nd output block         | Unsigned8 | rw    | N    | 0x00                               | 72nd error value digital output block          |

Presupposed that the error mode is active, device failures set the output to the value configured by this object.

**16bit digital outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6300 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 16bit output blocks |
|        | 0x01      | 1st output block          | Unsigned16 | rw    | N    |                                    | 1st digital output block                        |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x24      | 36th output block         | Unsigned16 | rw    | N    |                                    | 36th digital output block                       |

**16bit change  
polarity digital  
outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6302 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 16bit output blocks |
|        | 0x01      | 1st output block          | Unsigned16 | rw    | N    | 0x0000                             | 1st polarity digital output block               |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x24      | 36th output block         | Unsigned16 | rw    | N    | 0x0000                             | 36th polarity output block                      |

Individual inverting of output polarity:

- 1 = output inverted
- 0 = output not inverted

**16bit error mode  
digital outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6306 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 16bit output blocks |
|        | 0x01      | 1st output block          | Unsigned16 | rw    | N    | 0xFFFF                             | 1st error mode digital output block             |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x24      | 36th output block         | Unsigned16 | rw    | N    | 0xFFFF                             | 36th error mode digital output block            |

This object indicates whether an output is set to a pre-defined error value (set in object 0x6307) in case of an internal device failure.

- 1 = overtake the value from object 0x6307
- 0 = keep output value in case of error

**16bit error value digital outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6307 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 16bit output blocks |
|        | 0x01      | 1st output block          | Unsigned16 | rw    | N    | 0x0000                             | 1st error value digital output block            |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x24      | 36th output block         | Unsigned16 | rw    | N    | 0x0000                             | 36th error value digital output block           |

Presupposed that the error mode is active, device failures set the output to the value configured by this object.

**32bit digital outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6320 | 0x00      | 32bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 32bit output blocks |
|        | 0x01      | 1st output block          | Unsigned32 | rw    | N    |                                    | 1st digital output block                        |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x12      | 18th output block         | Unsigned32 | rw    | N    |                                    | 18th digital output block                       |



**32bit change  
polarity digital  
outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6322 | 0x00      | 32bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 32bit output blocks |
|        | 0x01      | 1st output block          | Unsigned32 | rw    | N    | 0x00000000                         | 1st polarity digital output block               |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x12      | 18th output block         | Unsigned32 | rw    | N    | 0x00000000                         | 18th polarity output block                      |

Individual inverting of output polarity:

- 1 = output inverted
- 0 = output not inverted

**32bit error mode  
digital outputs**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6326 | 0x00      | 32bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available digital 32bit output blocks |
|        | 0x01      | 1st output block          | Unsigned32 | rw    | N    | 0xFFFFFFFF                         | 1st error mode digital output block             |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...   |
|        | 0x48      | 18th output block         | Unsigned32 | rw    | N    | 0xFFFFFFFF                         | 18th error mode digital output block            |

This object indicates whether an output is set to a pre-defined error value (set in object 0x6307) in case of an internal device failure.

- 1 = overtake the value from object 0x6307
- 0 = keep output value in case of error

### 32bit error value digital outputs

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|---|
| 0x6237 | 0x00      | 32bit digital input block | Unsigned8  | ro    | N    | depending on the components fitted | Number of available digital 32bit output blocks |
|        | 0x01      | 1st output block          | Unsigned32 | rw    | N    |                                    | 1st error value digital output block            |
|        | ...       | ...                       | ...        | ...   | ...  |                                    | ...   |
|        | 0x12      | 18th output block         | Unsigned32 | rw    | N    |                                    | 18th error value digital output block           |

Presupposed that the error mode is active, device failures set the output to the value configured by this object.

### Analog inputs

| Index  | Sub-Index | Name               | Type       | Attr. | Map. | Default value                      | Meaning                           |
|--------|-----------|--------------------|------------|-------|------|------------------------------------|-----------------------------------|
| 0x6401 | 0x00      | 2byte input block  | Unsigned8  | ro    | N    | depending on the components fitted | Number of available analog inputs |
|        | 0x01      | 1st input channel  | Unsigned16 | ro    | Y    |                                    | 1st analog input channel          |
|        | ...       | ...                | ...        | ...   | ...  |                                    | ...                               |
|        | 0x24      | 24th input channel | Unsigned16 | ro    | Y    |                                    | 24th analog input channel         |

### Analog outputs

| Index  | Sub-Index | Name                | Type       | Attr. | Map. | Default value                      | Meaning                            |
|--------|-----------|---------------------|------------|-------|------|------------------------------------|------------------------------------|
| 0x6411 | 0x00      | 2byte output block  | Unsigned8  | ro    | N    | depending on the components fitted | Number of available analog outputs |
|        | 0x01      | 1st output channel  | Unsigned16 | ro    | Y    |                                    | 1st analog output channel          |
|        | ...       | ...                 | ...        | ...   | ...  |                                    | ...                                |
|        | 0x24      | 24th output channel | Unsigned16 | ro    | Y    |                                    | 24th analog output channel         |

**Analog input interrupt trigger selection**

| Index  | Sub-Index | Name                       | Type      | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|----------------------------|-----------|-------|------|------------------------------------|---|
| 0x6421 | 0x00      | Number of Inputs           | Unsigned8 | ro    | N    | depending on the components fitted | Number of available analog inputs                     |
|        | 0x01      | Trigger 1st input channel  | Unsigned8 | rw    | N    | 0x07                               | Input interrupt trigger for 1st analog input channel  |
|        | ...       | ...                        | ...       | ...   | ...  | ...                                | ...   |
|        | 0x24      | Trigger 24th input channel | Unsigned8 | rw    | N    | 0x07                               | Input interrupt trigger for 24th analog input channel |

This object determines which events shall cause an interrupt for a specific channel. Bits set in the list below refer to the interrupt trigger.

| Bit no. | Interrupt trigger                              |
|---------|--|
| 0       | Upper limit exceeded 6424                      |
| 1       | Input below lower limit 6425                   |
| 2       | Input changed by more than negative delta 6426 |
| 3 to 7  | Reserved                                       |

**Analog input interrupt source**

| Index  | Sub-Index | Name                  | Type       | Attr. | Map. | Default value | Meaning                         |
|--------|-----------|-----------------------|------------|-------|------|---------------|---------------------------------|
| 0x6422 | 0x00      | Number of Interrupt   | Unsigned8  | ro    | N    | 0x01          | Number of interrupt source bank |
|        | 0x01      | Interrupt source bank | Unsigned32 | ro    | N    | 0x00000000    | Interrupt source bank 1         |

This object defines the channel that is responsible for the Interrupt. Bits set refer to the number of the channel that caused the Interrupt. The bits are automatically reset, after they have been read by a SDO or send by a PDO.

- 1 = Interrupt produced
- 0 = Interrupt not produced

**Event driven analog inputs**

| Index  | Sub-index | Name                    | Type    | Attr. | Map. | Default value | Meaning  |
|--------|-----------|-------------------------|---------|-------|------|---------------|--|
| 0x6423 | 0x00      | Global interrupt enable | Boolean | rw    | N    | FALSE ("0")   | Activates the event-driven transmission of PDOs with analog inputs |

Although the analog inputs are -acc. to CANopen - per default set to the transmission type 255 (event triggered) in the TxPDO2, the "event" (the alteration of an input value) is suppressed by the event control in object 0x6423 in order to prevent the bus from being swamped with analog signals.

Before activation, it is convenient to parameterize the transmission behavior of the analog PDOs:

- inhibit time (object 0x1800ff, sub-index 3)
- limit value monitoring (objects 0x6424 + 0x6425)
- delta function (object 0x6426)

**Upper limit value analog inputs**

| Index  | Sub-Index | Name                           | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|--------------------------------|------------|-------|------|------------------------------------|---|
| 0x6424 | 0x00      | Number of Inputs               | Unsigned8  | ro    | N    | depending on the components fitted | Number of available analog inputs               |
|        | 0x01      | Upper limit 1st input channel  | Unsigned32 | rw    | N    | 0x00000000                         | Upper limit value for 1st analog input channel  |
|        | ...       | ...                            | ...        | ...   | ...  | ...                                | ...   |
|        | 0x24      | Upper limit 24th input channel | Unsigned32 | rw    | N    | 0x00000000                         | Upper limit value for 24th analog input channel |

Values unequal to zero are activating the upper limit value for this channel. A PDO is then transmitted when the upper limit value is exceeded. In addition, the event trigger has to be active (object 0x6423). The data format corresponds to that of the analog inputs.

**Lower limit value analog inputs**

| Index  | Sub-Index | Name                           | Type       | Attr. | Map. | Default value                      | Meaning   |
|--------|-----------|--------------------------------|------------|-------|------|------------------------------------|---|
| 0x6425 | 0x00      | Number of Inputs               | Unsigned8  | ro    | N    | depending on the components fitted | Number of available analog inputs               |
|        | 0x01      | Lower limit 1st input channel  | Unsigned32 | rw    | N    | 0x00000000                         | Lower limit value for 1st analog input channel  |
|        | ...       | ...                            | ...        | ...   | ...  | ...                                | ...   |
|        | 0x24      | Lower limit 24th input channel | Unsigned32 | rw    | N    | 0x00000000                         | Lower limit value for 24th analog input channel |

Values unequal to zero are activating the lower limit value for this channel. A PDO is then transmitted when the lower limit value is underrun. In addition, the event trigger has to be active (object 0x6423). The data format corresponds to that of the analog inputs.

**Delta function**

| Index  | Sub-Index | Name                           | Type       | Attr. | Map. | Default value                      | Meaning                                   |
|--------|-----------|--------------------------------|------------|-------|------|------------------------------------|---|
| 0x6426 | 0x00      | Number of Inputs               | Unsigned8  | ro    | N    | depending on the components fitted | Number of available analog inputs         |
|        | 0x01      | Delta value 1st input channel  | Unsigned32 | rw    | N    | 0x00000002                         | Delta value for 1st analog input channel  |
|        | ...       | ...                            | ...        | ...   | ...  | ...                                | ...                                       |
|        | 0x24      | Delta value 24th input channel | Unsigned32 | rw    | N    | 0x00000002                         | Delta value for 24th analog input channel |

Values unequal to zero are activating the delta function for this channel. A PDO is then transmitted when the value has been changed for more than the delta value since the last transmission. In addition, the event trigger has to be active (object 0x6423). The data format corresponds to that of the analog inputs (The delta function accepts only positive values).

**Analog output error mode**

| Index  | Sub-Index | Name                     | Type      | Attr. | Map. | Default value                      | Meaning                             |
|--------|-----------|--------------------------|-----------|-------|------|------------------------------------|-------------------------------------|
| 0x6443 | 0x00      | Analog output block      | Unsigned8 | ro    | N    | Depending on the components fitted | Number of available analog outputs  |
|        | 0x01      | 1st analog output block  | Unsigned8 | rw    | N    | 0xFF                               | 1st error mode analog output block  |
|        | ...       | ...                      | ...       | ...   | ...  | ...                                | ...                                 |
|        | 0x24      | 36th analog output block | Unsigned8 | rw    | N    | 0xFF                               | 36th error mode analog output block |

This object indicates whether an output is set to a pre-defined error value (set in object 0x6444) in case of an internal device failure.

- 0 = current value
- 1 = set to error value 0x6444

**Analog output error value**

| Index  | Sub-Index | Name                      | Type       | Attr. | Map. | Default value                      | Meaning                                  |
|--------|-----------|---------------------------|------------|-------|------|------------------------------------|--|
| 0x6444 | 0x00      | 16bit digital input block | Unsigned8  | ro    | N    | Depending on the components fitted | Number of available analog output blocks |
|        | 0x01      | 1st analog block          | Unsigned16 | rw    | N    | 0x0000                             | 1st analog output block                  |
|        | ...       | ...                       | ...        | ...   | ...  | ...                                | ...                                      |
|        | 0x24      | 36th analog block         | Unsigned16 | rw    | N    | 0x0000                             | 36th analog output block                 |

Presupposed that the corresponding error (0x6443) is active, device failures set the output to the value configured by this object.

**SDO Abort Codes**

|            |   |
|------------|---|
| 0x05030000 | //Toggle bit not alternated   |
| 0x05040000 | //SDO protocol timed out  |
| 0x05040001 | //Client/server command specifier not valid or unknown  |
| 0x05040002 | //Invalid block size (block mode only)  |
| 0x05040003 | //Invalid sequence number (block mode only)   |
| 0x05040004 | //CRC error (block mode only)   |
| 0x05040005 | //Out of memory   |
| 0x06010000 | //Unsupported access to an object   |
| 0x06010001 | //Attempt to read a write only object   |
| 0x06010002 | //Attempt to write a read only object   |
| 0x06020000 | //Object does not exist in the object dictionary  |
| 0x06040041 | //Object cannot be mapped to the PDO  |
| 0x06040042 | //The number and length of the objects to be mapped would exceed PDO length   |
| 0x06040043 | //General parameter incompatibility reason  |
| 0x06040047 | //General internal incompatibility in the device  |
| 0x06060000 | //Access failed due to an hardware error  |
| 0x06070010 | //Data type does not match, length of service parameter does not match  |
| 0x06070012 | //Data type does not match, length of service parameter too high  |
| 0x06070013 | //Data type does not match, length of service parameter too low   |
| 0x06090011 | //Sub-index does not exist  |
| 0x06090030 | //Value range of parameter exceeded (only for write access)   |
| 0x06090031 | //Value of parameter written too high   |
| 0x06090032 | //Value of parameter written too low  |
| 0x06090036 | //Maximum value is less than minimum value  |
| 0x08000000 | //general error   |
| 0x08000020 | //Data cannot be transferred or stored to the application   |
| 0x08000021 | //Data cannot be transferred or stored to the application because of local control  |
| 0x08000022 | //Data cannot be transferred or stored to the application because of the present device state   |
| 0x08000023 | //Object dictionary dynamic generation fails or no object dictionary is present (e.g. object dictionary is generated from file and generation fails because of an file error) |

## Emergency Object

### Outline

The VIPA CAN-Bus coupler is provided with the emergency object to notify other devices connected to the CANopen bus about internal error events or CAN-Bus errors. It has a high priority and gives you important information about the states of device and network.



### Note!

We strongly recommend to analyze the emergence object - it is an important information pool!

### Telegram structure

The emergency telegram has always a length of 8Byte. It starts with 2Byte error code followed by the 1Byte error register and closes with 5Byte additional code.

|                     |                      |                            |        |        |        |        |        |
|---------------------|----------------------|----------------------------|--------|--------|--------|--------|--------|
| Error code low byte | Error code high byte | ErrorRegister Index 0x1001 | Info 0 | Info 1 | Info 2 | Info 3 | Info 4 |
|---------------------|----------------------|----------------------------|--------|--------|--------|--------|--------|

### Error messages

| Error Code | Meaning  | Info 0               | Info 1            | Info 2            | Info 3            | Info4             |
|------------|--|----------------------|-------------------|-------------------|-------------------|-------------------|
| 0x0000     | Reset Emergency  | 0x00                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Module Configuration has changed and Index 0x1010 is equal to 'save' | 0x06                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Module Configuration has changed                                     | 0x05                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Error during initialization of backplane modules                     | 0x01                 | 0x00              | 0x00              | 0x00              | 0x00              |
| 0x1000     | Error during module configuration check                              | 0x02                 | Module Number     | 0x00              | 0x00              | 0x00              |
| 0x1000     | Error during read/write module                                       | 0x03                 | Module Number     | 0x00              | 0x00              | 0x00              |
| 0x1000     | Module parameterization error  | 0x30                 | Module Number     | 0x00              | 0x00              | 0x00              |
| 0x1000     | Diagnostic alarm from an analog module                               | 0x40 + Module Number | diagnostic byte 1 | diagnostic byte 2 | diagnostic byte 3 | diagnostic byte 4 |
| 0x1000     | Process alarm from an analog module                                  | 0x80 + Module Number | diagnostic byte 1 | diagnostic byte 2 | diagnostic byte 3 | diagnostic byte 4 |

*continued ...*



... continue Emergency Object

| Error Code | Meaning                               | Info 0            | Info 1              | Info 2               | Info 3              | Info4                |
|------------|---------------------------------------|-------------------|---------------------|----------------------|---------------------|----------------------|
| 0x1000     | PDO Control                           | 0xFF              | 0x10                | PDO Number           | LowByte Timer Value | HighByte Timer Value |
| 0x5000     | Module                                |                   |                     |                      |                     |                      |
| 0x6300     | SDO PDO-Mapping                       | LowByte MapIndex  | HighByte MapIndex   | No. Of Map Entries   | 0x00                | 0x00                 |
| 0x8100     | Heartbeat Consumer                    | Node ID           | LowByte Timer Value | HighByte Timer Value | 0x00                | 0x00                 |
| 0x8100     | SDO Block Transfer                    | 0xF1              | LowByte Index       | HighByte Index       | SubIndex            | 0x00                 |
| 0x8130     | Node Guarding Error                   | LowByte GuardTime | HighByte GuardTime  | LifeTime             | 0x00                | 0x00                 |
| 0x8210     | PDO not processed due to length error | PDO Number        | Wrong length        | PDO length           | 0x00                | 0x00                 |
| 0x8220     | PDO length exceeded                   | PDO Number        | Wrong length        | PDO length           | 0x00                | 0x00                 |

## NMT - network management

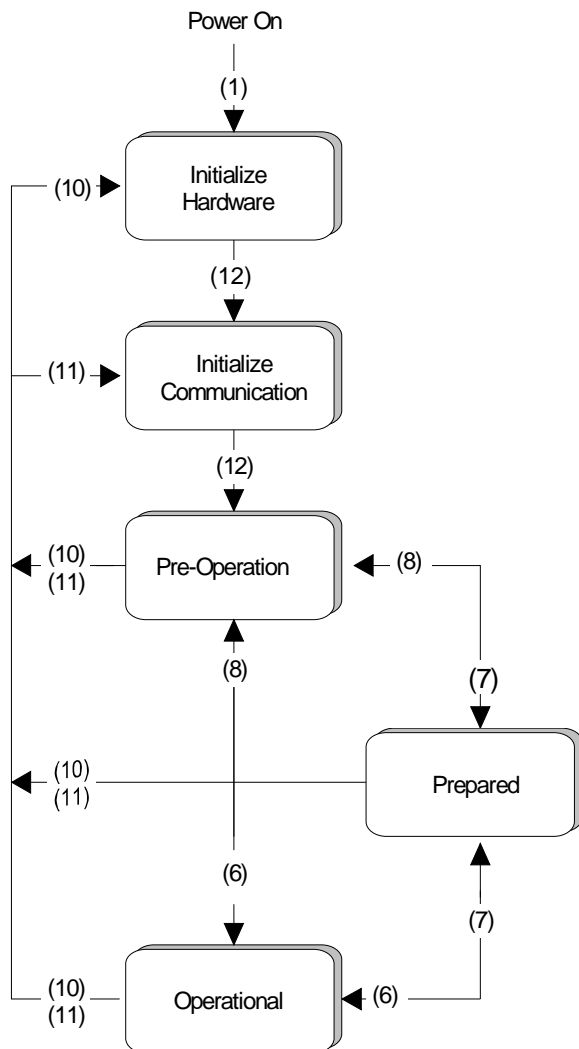
Network management (NMT) provides the global services specifications for network supervision and management. This includes the login and logout of the different network devices, the supervision of these devices as well as the processing of exceptions.

NMT service messages have the COB identifier 0000h. An additional module-ID is not required. The length is always 2 data bytes.

The 1. data byte contains the NMT command specifier: **CS**.

The 2. data byte contains the module-ID (0x00 for broadcast command).

The following picture shows an overview over all CANopen status changes and the corresponding NMT command specifiers:



(1): The initialization state is reached automatically after start-up.

(6): "Start\_Remote\_Node" (CS: 0x01)  
Starts the module, releases outputs and starts the PDO transmission.

(7): "Stop\_Remote\_Node" (CS: 0x02)  
Outputs are switching into error state, SDO and PDO are switched off.

(8): "Enter\_Pre-operational\_State" (CS:0x80)  
Stops PDO transmission, SDO still active.

(10): "Reset\_Node" (CS:0x81)  
Executes reset. All objects are set back to PowerOn defaults.

(11): "Reset\_Communication" (CS:0x82)  
Executes reset of the communication functions. Objects 0x1000 - 0x1FFF are set back to PowerOn defaults.

(12): After initialization the state pre-operational is automatically reached - here the boot-up message is send.

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**Node Guarding**

The bus coupler also supports the Node Guarding object as defined by CANopen to ensure that other devices on the bus are supervised properly.

Node Guarding operation is started when the first guard requests (RTR) is received from the master. The respective COB identifier is permanently set to  $0x700 + \text{module-ID}$  at variable  $0x100E$  in the object directory. If the coupler does not receive a guard request message from the master within the "guard time" (object  $0x100C$ ) when the node guarding mode is active the module assumes that the master is not operating properly. When the time determined by the product of "guard time" ( $0x100C$ ) and "life-time factor" ( $0x100D$ ) has expired, the module will automatically assume the status "pre-operational".

When either the "guard time" (object  $0x100C$ ) or the "life-time factor" ( $0x100D$ ) has been set to zero by an SDO download from the master, the expiry of the guard time is not monitored and the module remains in its current operating mode.

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**Heartbeat**

The VIPA CAN coupler also supports the Heartbeat Mode in addition to Node Guarding.

When a value is entered into index  $0x1017$  (Heartbeat Producer Time) then the device status (Operational, Pre-Operational,...) of the bus coupler is transferred by means of the COB identifier ( $0x700 + \text{module-ID}$ ) when the heartbeat timer expires.

The Heartbeat Mode starts automatically as soon as the index  $1017h$  contains a value that is larger than 0.

